

CivilBay Steel Connection Design – Transfer Force or Pass Through Force in Brace Connection – Tutorial

This is the working sheet for tutorial video <https://youtu.be/VDbLmzID42A>

To view Transfer Force note, visit <http://asp.civilbay.com/18-manual/01-manual-sc.aspx#faq25>

To start program, visit <http://asp.civilbay.com/18-manual/05-new-user.aspx#pos-sc>

Check next page for brace connection details

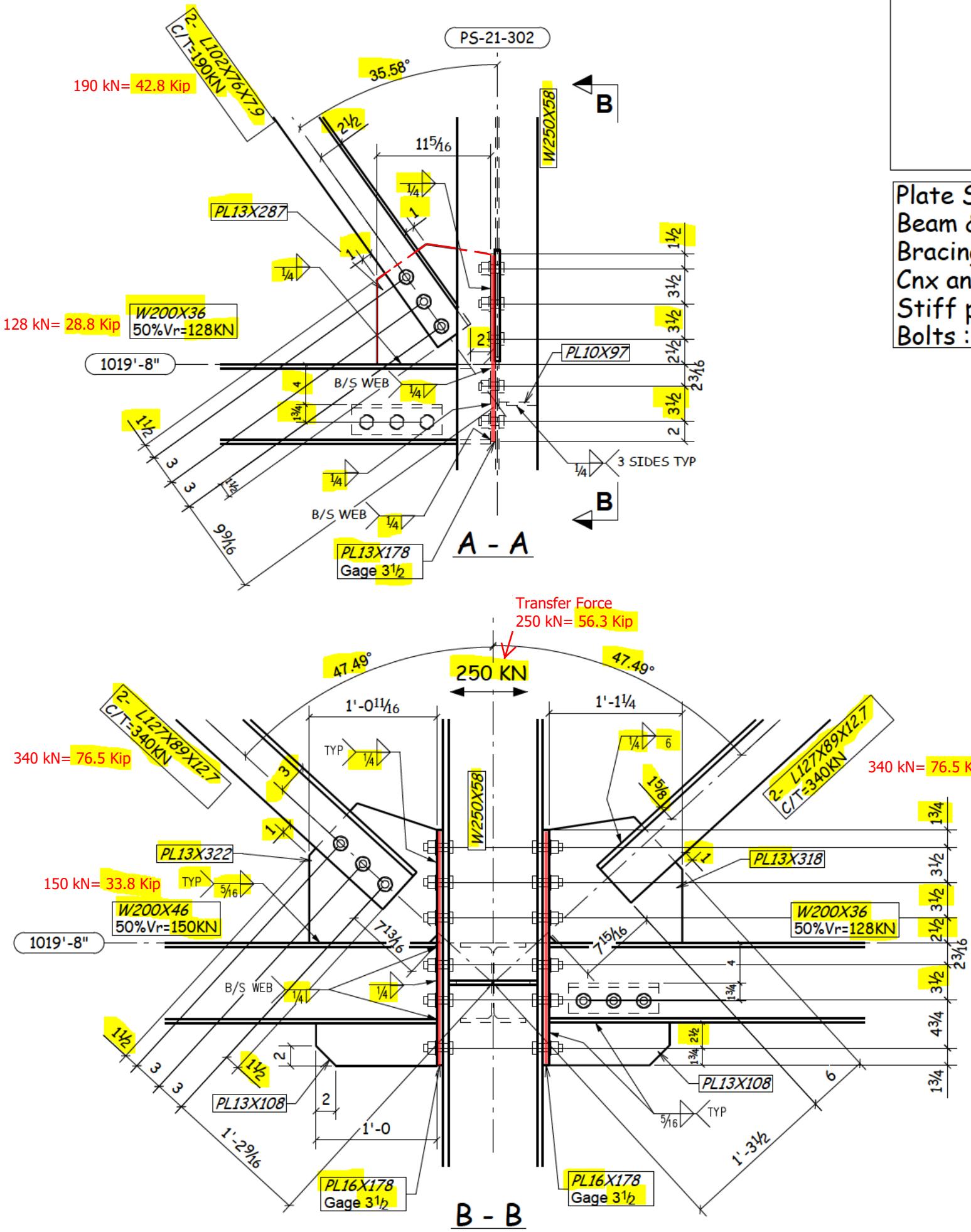
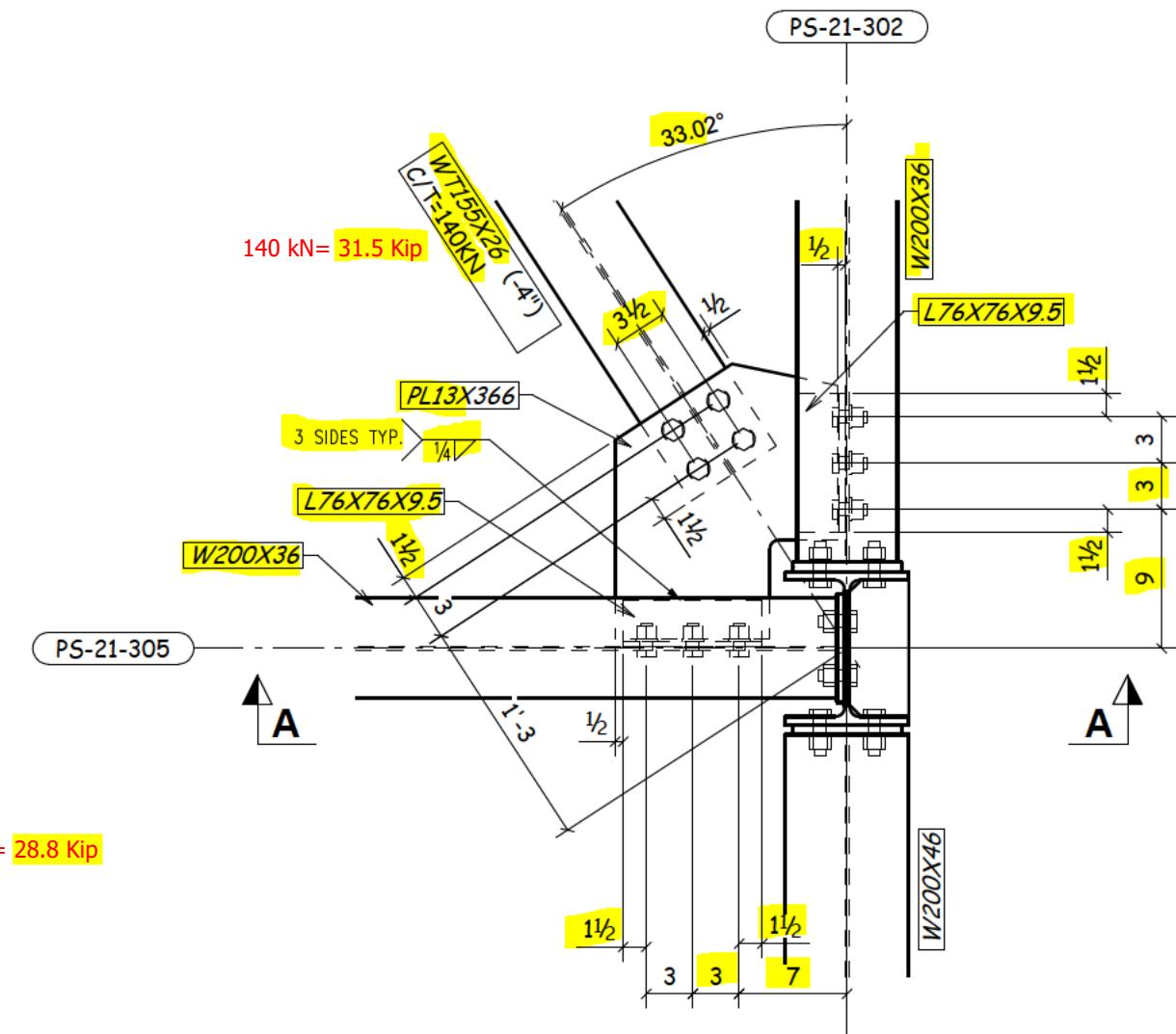


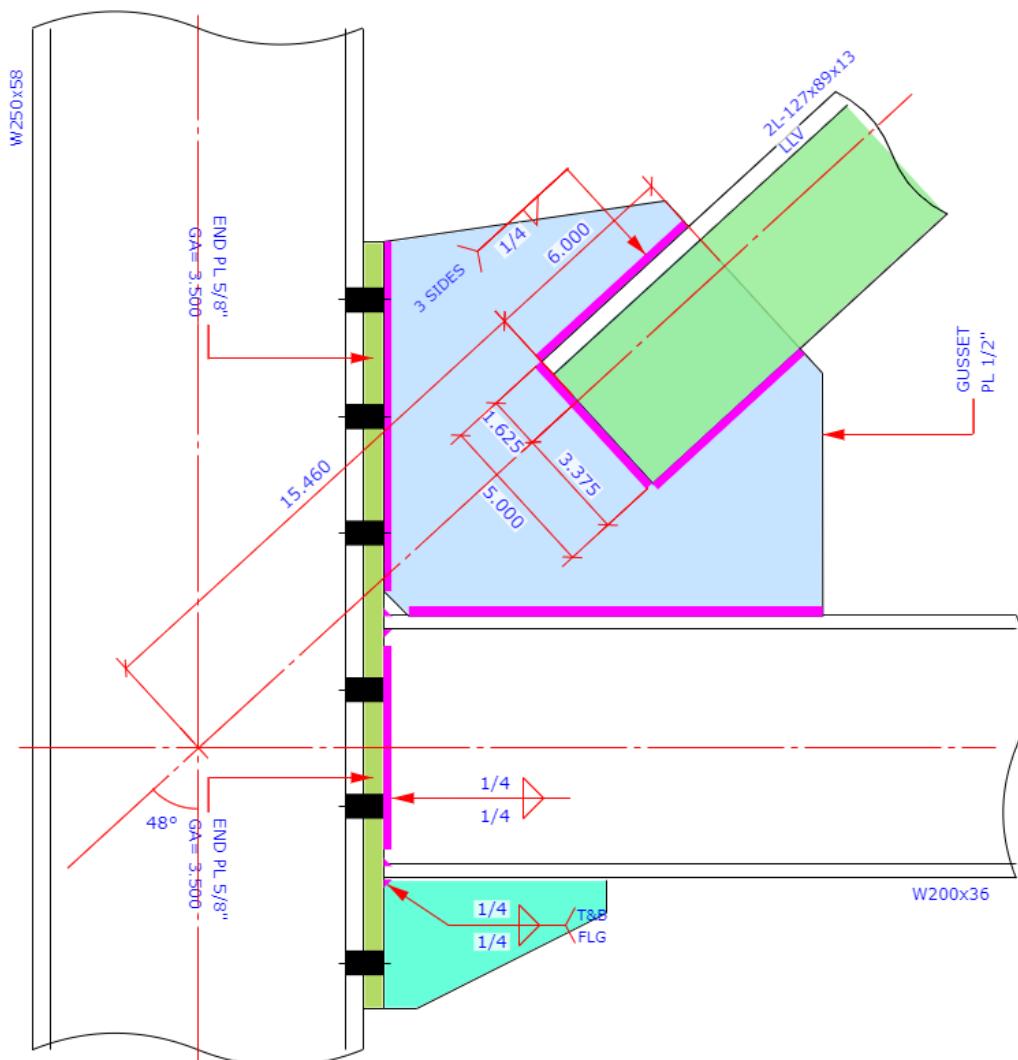
Plate Steel = 350W
Beam & Column Steel = A992-GR.50
Bracing Angle Steel = 300W
Cnx angle steel: 350W
Stiff plates steel: 300W
Bolts : 3/4" A325-N STD Holes

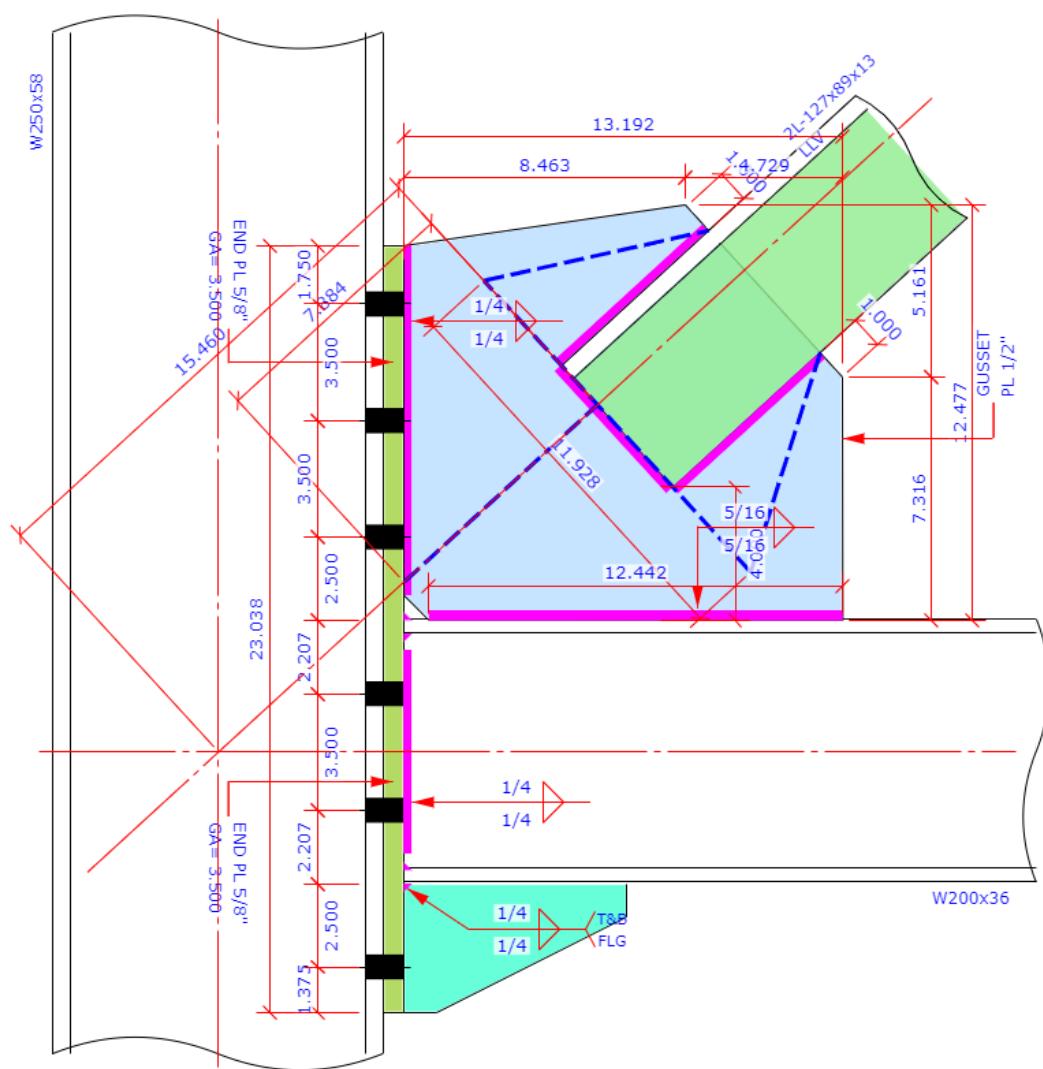


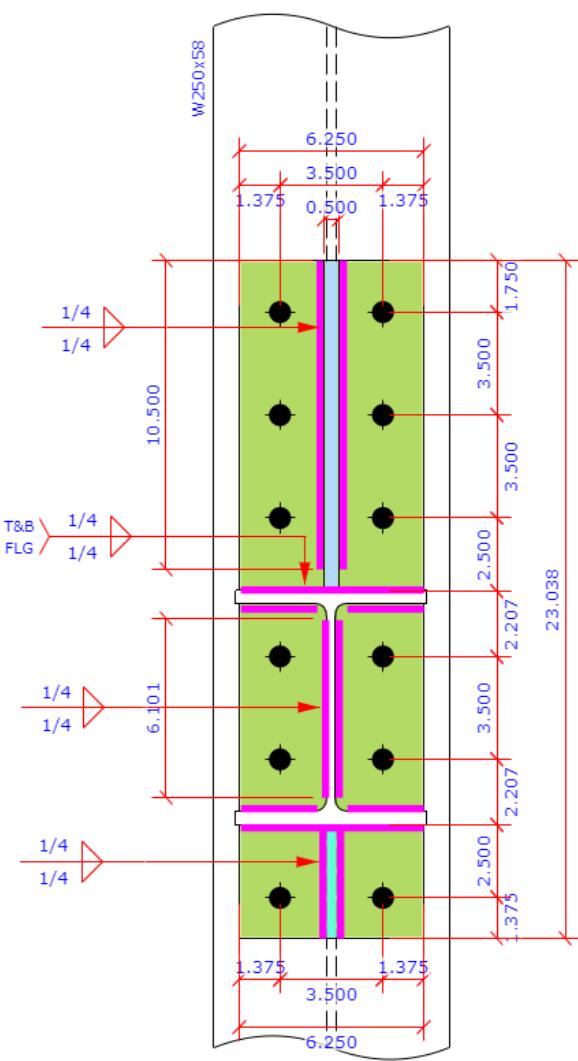
AISC Brace Connection Design Example
Transfer Force or Pass Through Force
in Brace Connection

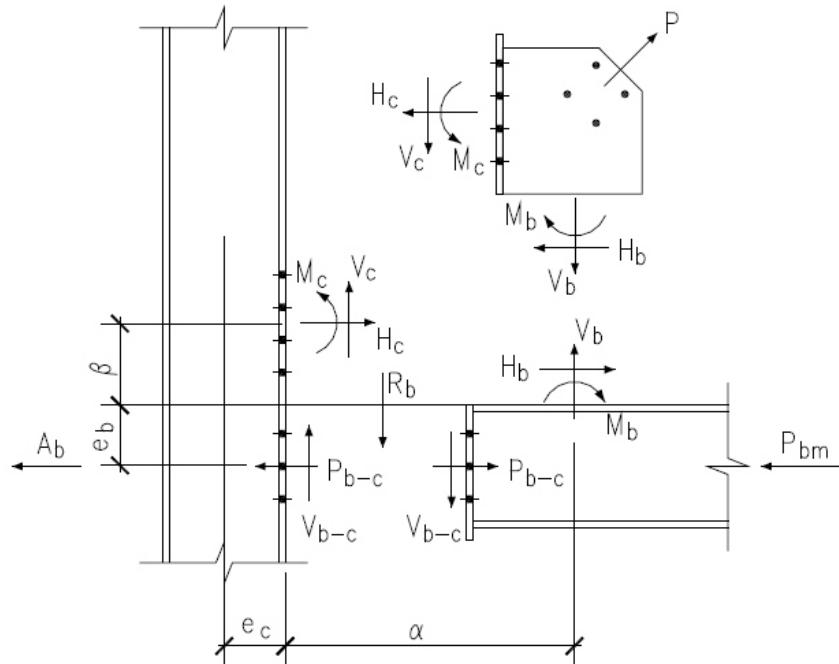
Result Summary - Overall		Vertical Brace Connection	Code=AISC 360-16 LRFD	
Result Summary - Overall	geometries & weld limitations = PASS	limit states max ratio = 0.99	PASS	
Brace to Gusset	geometries & weld limitations = PASS	limit states max ratio = 0.40	PASS	
Gusset to Column	geometries & weld limitations = PASS	limit states max ratio = 0.48	PASS	
Gusset to Beam	geometries & weld limitations = PASS	limit states max ratio = 0.27	PASS	
Beam to Column	geometries & weld limitations = PASS	limit states max ratio = 0.99	PASS	

Sketch Vertical Brace Connection Code=AISC 360-16 LRFD







Gusset Plate Interface Forces Calculation**Brace Axial Force Load Case 1**Brace force $P = -76.5$ [kips] (T)Beam end shear & transfer force Shear $R_b = 28.8$ [kips] Transfer $A_b = 56.3$ [kips]Refer to AISC 15th Page 13-4 and Fig. 13-2 for all charts and definitions of variables and symbols shown in calculation below

$$e_b = 3.957 \text{ [in]} \quad e_c = 4.961 \text{ [in]}$$

$$\alpha = 7.596 \text{ [in]} \quad \beta = 7.750 \text{ [in]}$$

$$\theta = 47.5 \text{ [°]}$$

$$K = e_b \tan \theta - e_c = -0.643 \text{ [in]} \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-16}$$

$$D = \tan^2 \theta + \left(\frac{\alpha}{\beta} \right)^2 = 2.152 \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-24}$$

$$K' = \alpha \left(\tan \theta + \frac{\alpha}{\beta} \right) = 15.735 \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-23}$$

$$\bar{\alpha} = [K' \tan \theta + K \left(\frac{\alpha}{\beta} \right)^2] / D = 7.815 \text{ [in]} \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-21}$$

$$\bar{\beta} = (K' - K \tan \theta) / D = 7.750 \text{ [in]} \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-22}$$

$$r = [(e_b + \bar{\beta})^2 + (e_c + \bar{\alpha})^2]^{0.5} = 17.328 \text{ [in]} \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-6}$$

Brace axial force $P_u = \text{from user input} = -76.5$ [kips] in tension**Gusset to Column Interface Forces**

$$\text{Shear force } V_c = (\bar{\beta} / r) P_u = -34.2 \text{ [kips]} \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-2}$$

$$\text{Axial force } H_c = (e_c / r) P_u = -21.9 \text{ [kips]} \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-3}$$

$$\text{Moment } M_c = H_c (\beta - \bar{\beta}) = 0.00 \text{ [kip-ft]} \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-19}$$

Gusset to Beam Interface Forces

$$\text{Shear force } H_b = (\bar{\alpha} / r) P_u = -34.5 \text{ [kips]} \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-5}$$

$$\text{Axial force } V_b = (e_b / r) P_u = -17.5 \text{ [kips]} \quad \text{AISC 15}^{\text{th}} \text{ Eq. 13-4}$$

$$M_b = V_b(\alpha - \alpha)$$

$$= -0.52 \text{ [kip-in]} \quad \text{AISC 15th Eq. 13-1}$$

Beam to Column Interface Forces

Beam to Column Interface Shear Force

Beam end shear reaction	R_b = from user input	= 28.8	[kips]	
Brace gusset-beam axial force	V_b =	= -17.5	[kips]	AISC 15 th Eq. 13-4
Beam to column shear force	$V_{b-c} = R_b + V_b$	= 11.3	[kips]	AISC 15 th Page 13-4

Beam to Column Interface Axial Force

Gusset-column axial force	H_c =	= -21.9	[kips]	AISC 15 th Eq. 13-3
Transfer force from adjacent bay	A_b = from user input	= 56.3	[kips]	
Beam to column axial force	$P_{b-c} = H_c \times -1 - A_b$	= -34.4	[kips]	AISC 15 th Page 13-4

Beam Member Axial Force

This force is not for use in connection calc. It's output here for user input connection forces equilibrium check only.

P_{bm} - Beam member axial force is different from P_{b-c} - Beam to column interface axial force as shown above.

P_{bm} - Beam member axial force is from structural analysis output and cannot be used directly in beam end to column connection design as this force is interrupted by brace gusset to beam interface force before beam end reaching the column. This force is actually not needed from user's input for beam end to column connection design.

P_{b-c} - Beam to column interface axial force is calculated from user's input of brace axial forces and transfer force using uniform force method. This force is used in the beam end to column connection design.

P_{bm} - Beam member axial force is not needed for the beam end to column connection design and is calculated here for verification purpose only. If it matches the structural analysis output, that means equilibrium is reached and user's input of brace axial forces and transfer force are correct.

Brace axial force	P = from user input	= -76.5	[kips]	
Brace to ver line angle	θ = from user input	= 47.5	[°]	
Gusset-column axial force	H_c =	= -21.9	[kips]	AISC 15 th Eq. 13-3
Beam member axial force	$P_{bm} = (H_c - P \sin\theta) + P_{b-c}$	= 0.1	[kips]	in compression

Brace Axial Force Load Case 2

Brace force $P = 76.5$ [kips] (C)

Beam end shear & transfer force Shear $R_b = 28.8$ [kips] Transfer $A_b = 56.3$ [kips]

Refer to AISC 15th Page 13-4 and Fig. 13-2 for all charts and definitions of variables and symbols shown in calculation below

$$\begin{aligned} e_b &= 3.957 \text{ [in]} & e_c &= 4.961 \text{ [in]} \\ \alpha &= 7.596 \text{ [in]} & \beta &= 7.750 \text{ [in]} \\ \theta &= 47.5 \text{ [°]} \end{aligned}$$

$$K = e_b \tan\theta - e_c = -0.643 \text{ [in]} \quad \text{AISC 15th Eq. 13-16}$$

$$D = \tan^2 \theta + \left(\frac{\alpha}{\beta} \right)^2 = 2.152 \quad \text{AISC 15th Eq. 13-24}$$

$$K' = \alpha \left(\tan \theta + \frac{\alpha}{\beta} \right) = 15.735 \quad \text{AISC 15th Eq. 13-23}$$

$$\bar{\alpha} = \left[K' \tan \theta + K \left(\frac{\alpha}{\beta} \right)^2 \right] / D = 7.815 \text{ [in]} \quad \text{AISC 15th Eq. 13-21}$$

$$\bar{\beta} = (K' - K \tan \theta) / D = 7.750 \text{ [in]} \quad \text{AISC 15th Eq. 13-22}$$

$$r = [(e_b + \bar{\beta})^2 + (e_c + \bar{\alpha})^2]^{0.5} = 17.328 \text{ [in]} \quad \text{AISC 15th Eq. 13-6}$$

Brace axial force P_u = from user input = 76.5 [kips] in compression

Gusset to Column Interface Forces

Shear force	$V_c = (\bar{\beta} / r) P_u$	= 34.2	[kips]	AISC 15 th Eq. 13-2
Axial force	$H_c = (e_c / r) P_u$	= 21.9	[kips]	AISC 15 th Eq. 13-3
Moment	$M_c = H_c (\beta - \bar{\beta})$	= 0.00	[kip-ft]	AISC 15 th Eq. 13-19

Gusset to Beam Interface Forces

Shear force	$H_b = (\bar{\alpha} / r) P_u$	= 34.5	[kips]	AISC 15 th Eq. 13-5
Axial force	$V_b = (e_b / r) P_u$	= 17.5	[kips]	AISC 15 th Eq. 13-4
Moment	$M_b = V_b (\bar{\alpha} - \alpha)$	= 0.32	[kip-ft]	AISC 15 th Eq. 13-17

Beam to Column Interface Forces**Beam to Column Interface Shear Force**

Beam end shear reaction	$R_b = \text{from user input}$	= 28.8	[kips]	
Brace gusset-beam axial force	$V_b =$	= 17.5	[kips]	AISC 15 th Eq. 13-4
Beam to column shear force	$V_{b-c} = R_b + V_b$	= 46.3	[kips]	AISC 15 th Page 13-4

Beam to Column Interface Axial Force

Gusset-column axial force	$H_c =$	= 21.9	[kips]	AISC 15 th Eq. 13-3
Transfer force from adjacent bay	$A_b = \text{from user input}$	= 56.3	[kips]	
Beam to column axial force	$P_{b-c} = H_c \times -1 - A_b$	= -78.2	[kips]	AISC 15 th Page 13-4

Beam Member Axial Force

This force is not for use in connection calc. It's output here for user input connection forces equilibrium check only.

P_{bm} - Beam member axial force is different from P_{b-c} - Beam to column interface axial force as shown above.

P_{bm} - Beam member axial force is from structural analysis output and cannot be used directly in beam end to column connection design as this force is interrupted by brace gusset to beam interface force before beam end reaching the column. This force is actually not needed from user's input for beam end to column connection design.

P_{b-c} - Beam to column interface axial force is calculated from user's input of brace axial forces and transfer force using uniform force method. This force is used in the beam end to column connection design.

P_{bm} - Beam member axial force is not needed for the beam end to column connection design and is calculated here for verification purpose only. If it matches the structural analysis output, that means equilibrium is reached and user's input of brace axial forces and transfer force are correct.

Brace axial force	$P = \text{from user input}$	= 76.5	[kips]	
Brace to ver line angle	$\theta = \text{from user input}$	= 47.5	[°]	
Gusset-column axial force	$H_c =$	= 21.9	[kips]	AISC 15 th Eq. 13-3
Beam member axial force	$P_{bm} = (H_c - P \sin\theta) + P_{b-c}$	= -112.7	[kips]	in tension

Top Brace - Brace to Gusset Sect=2L127x89x13 LLV $P_{LC1}=-76.5$ kips (T) $P_{LC2}=76.5$ kips (C) Code=AISC 360-16 LRFD

Result Summary	geometries & weld limitations = PASS	limit states max ratio = 0.40 PASS
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Brace Weld Limitation Checks - 2L Brace to Gusset Plate**PASS****Min Fillet Weld Size**

Thinner part joined thickness	$t =$	= 0.500 [in]	
Min fillet weld size allowed	$w_{min} =$	= 0.188 [in]	AISC 15 th Table J2.4
Fillet weld size provided	$w =$	= 0.250 [in]	

 $\geq w_{min}$ **OK****Max Fillet Weld Size**

Along edge plate thickness	$t =$	= 0.500 [in]	
Max fillet weld size allowed	$w_{max} = t - \frac{1}{16}"$ (2mm)	= 0.438 [in]	AISC 15 th J2.2b
Fillet weld size provided	$w =$	= 0.250 [in]	

 $\leq w_{max}$ **OK****Min Fillet Weld Length**

Fillet weld size provided	$w =$	= 0.250 [in]	
Min fillet weld length allowed	$L_{min} = 4 \times w$	= 1.000 [in]	AISC 15 th J2.2b
Min fillet weld length	$L =$	= 5.000 [in]	

 $\geq L_{min}$ **OK****Brace Force Load Case 1**

Sect=2L127x89x13 LLV

P = -76.5 kips (T)

ratio = **0.40****PASS****Double Angle Brace - Tensile Yield**ratio = 76.5 / 259.1 = **0.30** **PASS**

Gross area subject to tension	$A_g =$	= 7.998 [in ²]	
Steel yield strength	$F_y =$	= 36.0 [ksi]	
Tensile force required	$P_u =$	= 76.5 [kips]	
Tensile yielding strength	$R_n = F_y A_g$	= 287.9 [kips]	AISC 15 th Eq D2-1
Resistance factor-LRFD	$\phi = 0.90$		AISC 15 th D2 (a)
	$\phi R_n =$	= 259.1 [kips]	AISC 15 th Eq D2-1
	ratio = 0.30	> P _u	OK

Double Angle Brace - Tensile Ruptureratio = 76.5 / 239.9 = **0.32** **PASS**

Section gross area	$A_g = L127x89x13$	= 7.998 [in ²]	
Tensile net area	$A_n = A_g$	= 7.998 [in ²]	
Length of connection	$L =$	= 6.000 [in]	
Width of angle leg	$w =$	= 5.000 [in]	
Eccentricity of connection	$\bar{x} =$ from sect L127x89x13	= 0.906 [in]	
Shear lag factor	$U = \frac{3L^2}{3L^2 + w^2} (1 - \frac{\bar{x}}{L})$	= 0.689	AISC 15 th Table D3.1 Case4
Tensile force required	$P_u =$	= 76.5 [kips]	
Tensile effective net area	$A_e = A_n U$	= 5.514 [in ²]	
Plate tensile strength	$F_u =$	= 58.0 [ksi]	
Tensile rupture strength	$R_n = F_u A_e$	= 319.8 [kips]	AISC 15 th Eq D2-2
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th D2 (b)
	$\phi R_n =$	= 239.9 [kips]	AISC 15 th Eq D2-2
	ratio = 0.32	> P _u	OK

Gusset Plate - Tensile Yield (Whitmore)ratio = 76.5 / 268.4 = **0.29** **PASS****Plate Tensile Yielding Check**

Plate size	width $b_p = 11.928$ [in]	thickness $t_p = 0.500$ [in]
Plate yield strength	$F_y = 50.0$ [ksi]	
Plate gross area in shear	$A_g = b_p t_p$	= 5.964 [in ²]
Tensile force required	$P_u =$	= 76.5 [kips]
Plate tensile yielding strength	$R_n = F_y A_g$	= 298.2 [kips] AISC 15 th Eq J4-1
Resistance factor-LRFD	$\phi = 0.90$	
	$\phi R_n =$	= 268.4 [kips]
	ratio = 0.29	> P_u OK

Gusset Plate - Tensile Rupture (Whitmore)ratio = 76.5 / 290.7 = **0.26** **PASS****Plate Tensile Rupture Check**

Plate size	width $b_p = 11.928$ [in]	thickness $t_p = 0.500$ [in]
Plate tensile strength	$F_u = 65.0$ [ksi]	
Plate net area in tension	$A_{nt} = b_p t_p$	= 5.964 [in ²]
Tensile force required	$P_u =$	= 76.5 [kips]
Plate tensile rupture strength	$R_n = F_u A_{nt}$	= 387.7 [kips] AISC 15 th Eq J4-2
Resistance factor-LRFD	$\phi = 0.75$	
	$\phi R_n =$	= 290.7 [kips] AISC 15 th Eq J4-2
	ratio = 0.26	> P_u OK

2L Brace to Gusset Plate Weld Strengthratio = 76.5 / 189.3 = **0.40** **PASS****Fillet Weld Strength Check**

Fillet weld leg size	$w = \frac{1}{4}$ [in]	load angle $\theta = 0.0$ [°]
Electrode strength	$F_{EXX} = 70.0$ [ksi]	strength coeff $C_1 = 1.00$ AISC 15 th Table 8-3
Number of weld line	$n = 2$ for double fillet	
Load angle coefficient	$C_2 = (1 + 0.5 \sin^{1.5} \theta)$	= 1.00 AISC 15 th Page 8-9
Fillet weld shear strength	$R_{n-w} = 0.6 (C_1 \times 70 \text{ ksi}) 0.707 w n C_2$	= 14.85 [kip/in] AISC 15 th Eq 8-1

Base metal - gusset plate thickness $t = 0.500$ [in] tensile $F_u = 65.0$ [ksi]Base metal - gusset plate is in shear, shear rupture as per AISC 15th Eq J4-4 is checked AISC 15th J2.4Base metal shear rupture $R_{n-b} = 0.6 F_u t$ = 19.50 [kip/in] AISC 15th Eq J4-4Double fillet linear shear strength $R_n = \min (R_{n-w}, R_{n-b})$ = **14.847** [kip/in] AISC 15th Eq 9-2Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq 8-1 $\phi R_n =$ = **11.135** [kip/in]Weld resistance required $V_u =$ = **76.5** [kips]Fillet weld length - double fillet $L =$ = 17.000 [in]Weld resistance provided $\phi F_n = \phi R_n \times L$ = **189.3** [kips] $\text{ratio} = \mathbf{0.40}$ > V_u OK**Brace Force Load Case 2**

Sect=2L127x89x13 LLV

 $P = 76.5$ kips (C)ratio = **0.40** **PASS**

Gusset Plate - Compression (Whitmore)ratio = 76.5 / 248.1 = **0.31** **PASS****Plate Compression Check**

Plate size	width $b_p = 11.928$ [in]	thickness $t_p = 0.500$ [in]
	$F_y = 50.0$ [ksi]	$E = 29000.0$ [ksi]
Plate gross area in compression	$A_g = b_p t_p$	= 5.964 [in ²]
Plate radius of gyration	$r = t_p / \sqrt{12}$	= 0.144 [in]
Plate effective length factor	$K =$	= 0.60
Plate unbraced length	$L_u =$	= 7.884 [in]
Plate slenderness	$KL/r = 0.60 \times L_u / r$	= 32.77

when $\frac{KL}{r} > 25$, use Chapter E AISC 15th J4.4 (b)

Elastic buckling stress	$F_e = \frac{\pi^2 E}{(KL/r)^2}$	= 266.5 [ksi]	AISC 15 th Eq E3-4
	when $\frac{KL}{r} \leq 4.71 \left(\frac{E}{F_y} \right)^{0.5} = 113.43$		AISC 15 th E3 (a)
Critical stress	$F_{cr} = 0.658 (F_y/F_e) F_y$	= 46.2 [ksi]	AISC 15 th Eq E3-2
Plate compression required	$P_u =$	= 76.5 [kips]	
Plate compression provided	$R_n = F_{cr} \times A_g$	= 275.7 [kips]	AISC 15 th Eq E3-1
Resistance factor-LRFD	$\phi = 0.90$		AISC 15 th E1
	$\phi R_n =$	= 248.1 [kips]	
	ratio = 0.31	> P_u	OK

2L Brace to Gusset Plate Weld Strengthratio = 76.5 / 189.3 = **0.40** **PASS****Fillet Weld Strength Check**

Fillet weld leg size	$w = \frac{1}{4}$ [in]	load angle $\theta = 0.0$ [°]
Electrode strength	$F_{EXX} = 70.0$ [ksi]	strength coeff $C_1 = 1.00$ AISC 15 th Table 8-3
Number of weld line	$n = 2$ for double fillet	
Load angle coefficient	$C_2 = (1 + 0.5 \sin^{1.5} \theta)$	= 1.00 AISC 15 th Page 8-9
Fillet weld shear strength	$R_{n-w} = 0.6 (C_1 \times 70 \text{ ksi}) 0.707 w n C_2$	= 14.85 [kip/in] AISC 15 th Eq 8-1
Base metal - gusset plate	thickness $t = 0.500$ [in]	tensile $F_u = 65.0$ [ksi]
Base metal - gusset plate is in shear, <u>shear</u> rupture as per AISC 15 th Eq J4-4 is checked		AISC 15 th J2.4
Base metal shear rupture	$R_{n-b} = 0.6 F_u t$	= 19.50 [kip/in] AISC 15 th Eq J4-4
Double fillet linear shear strength	$R_n = \min (R_{n-w}, R_{n-b})$	= 14.847 [kip/in] AISC 15 th Eq 9-2
Resistance factor-LRFD	$\phi = 0.75$	AISC 15 th Eq 8-1
	$\phi R_n =$	= 11.135 [kip/in]
Weld resistance required	$V_u =$	= 76.5 [kips]
Fillet weld length - double fillet	$L =$	= 17.000 [in]
Weld resistance provided	$\phi F_n = \phi R_n \times L$	= 189.3 [kips]
	ratio = 0.40	> V_u

Gusset to Column**End Plate Connection**

Code=AISC 360-16 LRFD

Result Summarygeometries & weld limitations = **PASS**limit states max ratio = **0.48** **PASS****Geometry Restriction Checks - End Plate to Column Flange****PASS****Min Bolt Edge Distance - End Plate to Column Flange**

Bolt diameter	$d_b =$	= 0.750 [in]	
Min edge distance allowed	$L_{e-min} =$	= 1.000 [in]	AISC 15 th Table J3.4
Min edge distance in End Plate to Column Flange	$L_e =$	= 1.375 [in]	

$\geq L_{e-min}$ OK

Min Bolt Spacing - End Plate to Column Flange

Bolt diameter	$d_b =$	= 0.750 [in]	
Min bolt spacing allowed	$L_{s-min} = 2.667 d_b$	= 2.000 [in]	AISC 15 th J3.3
Min Bolt spacing in End Plate to Column Flange	$L_s =$	= 3.500 [in]	

$\geq L_{s-min}$ OK

Geometry Restriction Checks - End Plate - Bolt Gage Clearance**PASS****Bolt Gage Entering Clearance Check - Plate Welded to End Plate**

Bolt diameter	$d_b = 0.750$ [in]	gage g = 3.500 [in]	
Bolt entering clearance	$c_3 =$ from AISC manual Table 7-15	= 0.750 [in]	AISC 15 th Table 7-15
Plate thickness	$t = 0.500$ [in]	dbl fillet w = 0.250 [in]	
Bolt center clearance distance to fillet toe	$c = (g - t - 2w) / 2$	= 1.250 [in]	

$\geq c_3$ OK AISC 15th Table 7-15

Geometry Restriction Checks-Column Flg-Bolt Gage Clearance**PASS****Bolt Gage Entering Clearance Check - Bolt on W Shape Flange**

Bolt diameter	$d_b = 0.750$ [in]	gage g = 3.500 [in]	
Bolt entering clearance	$c_3 =$ from AISC manual Table 7-15	= 0.750 [in]	AISC 15 th Table 7-15
W section	$t_w = 0.315$ [in]	$k_1 = 0.748$ [in]	
Bolt center clearance distance to fillet toe	$c = (g - 2k_1) / 2$	= 1.002 [in]	

$\geq c_3$ OK AISC 15th Table 7-15

Weld Limitation Checks - Gusset Plate to End Plate**PASS****Min Fillet Weld Size**

Thinner part joined thickness	$t =$	= 0.500 [in]	
Min fillet weld size allowed	$w_{min} =$	= 0.188 [in]	AISC 15 th Table J2.4
Fillet weld size provided	$w =$	= 0.250 [in]	

$\geq w_{min}$ OK

Min Fillet Weld Length

Fillet weld size provided	$w =$	= 0.250 [in]	
Min fillet weld length allowed	$L_{min} = 4 \times w$	= 1.000 [in]	AISC 15 th J2.2b
Min fillet weld length	$L =$	= 10.500 [in]	

$\geq L_{min}$ OK

Brace Force Load Case 1

Gusset plate t=0.500

P = -76.5 kips (T)

ratio = **0.48** PASS**Gusset Plate - Shear Yielding**ratio = 34.2 / 212.4 = **0.16** PASS

Calculate gusset or stiff plate length outside beam flange and count it as beam web extension to resist shear

Beam sect depth W200x36 $d_b = 7.913$ [in]Bolt pitch & edge distance $d_1 = 2.500$ [in] $e_v = 1.375$ [in]Beam web extension outside beam flange $L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip = 6.250 [in]Total beam web depth to resist shear $L = d_b + L_e$ = **14.163** [in]**Plate Shear Yielding Check**Plate size width $b_p = 14.163$ [in] thickness $t_p = 0.500$ [in]Plate yield strength $F_y = 50.0$ [ksi]Plate gross area in shear $A_{gv} = b_p t_p$ = 7.082 [in²]Shear force required $V_u =$ = **34.2** [kips]Plate shear yielding strength $R_n = 0.6 F_y A_{gv}$ = 212.4 [kips] AISC 15th Eq J4-3Resistance factor-LRFD $\phi = 1.00$ AISC 15th Eq J4-3 $\phi R_n =$ = **212.4** [kips]ratio = **0.16** > V_u OK**Gusset Plate - Shear Rupture**ratio = 34.2 / 207.1 = **0.17** PASS

Calculate gusset or stiff plate length outside beam flange and count it as beam web extension to resist shear

Beam sect depth W200x36 $d_b = 7.913$ [in]Bolt pitch & edge distance $d_1 = 2.500$ [in] $e_v = 1.375$ [in]Beam web extension outside beam flange $L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip = 6.250 [in]Total beam web depth to resist shear $L = d_b + L_e$ = **14.163** [in]**Plate Shear Rupture Check**Plate size width $b_p = 14.163$ [in] thickness $t_p = 0.500$ [in]Plate tensile strength $F_u = 65.0$ [ksi]Plate net area in shear $A_{nv} = b_p t_p$ = 7.082 [in²]Shear force in demand $V_u =$ = **34.2** [kips]Plate shear rupture strength $R_n = 0.6 F_u A_{nv}$ = 276.2 [kips] AISC 15th Eq J4-4Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq J4-4 $\phi R_n =$ = **207.1** [kips]ratio = **0.17** > V_u OK

Gusset Plate - Axial Yieldratio = 21.9 / 263.9 = **0.08** **PASS****Plate Tensile Yielding Check**

Plate size	width $b_p = 11.727$ [in]	thickness $t_p = 0.500$ [in]
Plate yield strength	$F_y = 50.0$ [ksi]	
Plate gross area in shear	$A_g = b_p t_p$	= 5.864 [in ²]
Tensile force required	$P_u =$	= 21.9 [kips]
Plate tensile yielding strength	$R_n = F_y A_g$	= 293.2 [kips] AISC 15 th Eq J4-1
Resistance factor-LRFD	$\phi = 0.90$	
	$\phi R_n =$	= 263.9 [kips]
	ratio = 0.08	> P_u OK

Gusset Plate - Axial Tensile Ruptureratio = 21.9 / 285.8 = **0.08** **PASS****Plate Axial Tensile Rupture Check**

Plate size	width $b_p = 11.727$ [in]	thickness $t_p = 0.500$ [in]
Plate tensile strength	$F_u = 65.0$ [ksi]	
Plate gross area	$A_n = b_p t_p$	= 5.864 [in ²]
Shear lag factor	$U =$	= 1.000
Tensile force required	$P_u =$	= 21.9 [kips]
Tensile effective net area	$A_e = A_n U$	= 5.864 [in ²]
Plate tensile strength	$F_u =$	= 65.0 [ksi]
Tensile rupture strength	$R_n = F_u A_e$	= 381.1 [kips] AISC 15 th Eq D2-2
Resistance factor-LRFD	$\phi = 0.75$	
	$\phi R_n =$	= 285.8 [kips] AISC 15 th Eq D2-2
	ratio = 0.08	> P_u OK

End Plate - Shear Yieldratio = 17.1 / 131.3 = **0.13** **PASS****Plate Shear Yielding Check**

Plate size	width $b_p = 7.000$ [in]	thickness $t_p = 0.625$ [in]
Plate yield strength	$F_y = 50.0$ [ksi]	
Plate gross area in shear	$A_{gv} = b_p t_p$	= 4.375 [in ²]
Shear force required	$V_u =$	= 17.1 [kips]
Plate shear yielding strength	$R_n = 0.6 F_y A_{gv}$	= 131.3 [kips] AISC 15 th Eq J4-3
Resistance factor-LRFD	$\phi = 1.00$	
	$\phi R_n =$	= 131.3 [kips]
	ratio = 0.13	> V_u OK

End Plate - Shear Rupture

ratio = 17.1 / 96.0

= **0.18** **PASS****Plate Shear Rupture Check**

Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{7}{8}$ [in]	AISC 15 th B4.3b
Number of bolt	$n = 2$		
Plate size	width $b_p = 7.000$ [in]	thickness $t_p = 0.625$ [in]	
Plate tensile strength	$F_u = 65.0$ [ksi]		
Plate net area in shear	$A_{nv} = (b_p - n d_h) t_p = 3.281$ [in ²]		
Shear force required	$V_u = 17.1$ [kips]		
Plate shear rupture strength	$R_n = 0.6 F_u A_{nv} = 128.0$ [kips]		AISC 15 th Eq J4-4
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J4-4
	$\phi R_n = 96.0$ [kips]		
	ratio = 0.18	> V_u	OK

End Plate - Block Shear - Center Stripratio = 34.2 / 223.9 = **0.15** **PASS****Plate Block Shear - Center Strip**

Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{7}{8}$ [in]	AISC 15 th B4.3b
Plate thickness	$t_p = 0.625$ [in]		
Plate strength	$F_y = 50.0$ [ksi]	$F_u = 65.0$ [ksi]	
Bolt no in ver & hor dir	$n_v = 2$	$n_h = 2$	
Bolt spacing in ver & hor dir	$s_v = 3.500$ [in]	$s_h = 3.500$ [in]	
Bolt edge dist in ver & hor dir	$e_v = 1.375$ [in]	$e_h = 1.750$ [in]	
Gross area subject to shear	$A_{gv} = [(n_h - 1)s_h + e_h]t_p \times 2 = 6.563$ [in ²]		
Net area subject to shear	$A_{nv} = A_{gv} - [(n_h - 1) + 0.5]d_h t_p \times 2 = 4.922$ [in ²]		
Net area subject to tension			
when sheared out by center strip	$A_{nt} = (n_v - 1)(s_v - d_h)t_p = 1.641$ [in ²]		
Block shear strength required	$V_u = 34.2$ [kips]		
Uniform tension stress factor	$U_{bs} = 1.00$		AISC 15 th Fig C-14.2
Bolt shear resistance provided	$R_n = \min(0.6F_u A_{nv}, 0.6F_y A_{gv}) + U_{bs} F_u A_{nt} = 298.6$ [kips]		AISC 15 th Eq J4-5
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J4-5
	$\phi R_n = 223.9$ [kips]		
	ratio = 0.15	> V_u	OK

End Plate - Block Shear - 2-Side Strip

ratio = 34.2 / 201.1

= 0.17 PASS**Plate Block Shear - 2 Side Strips**

Bolt hole diameter bolt dia $d_b = \frac{3}{4}$ [in] bolt hole dia $d_h = \frac{7}{8}$ [in] AISC 15th B4.3b

Plate thickness $t_p = 0.625$ [in]

Plate strength $F_y = 50.0$ [ksi] $F_u = 65.0$ [ksi]

Bolt no in ver & hor dir $n_v = 2$ $n_h = 2$

Bolt spacing in ver & hor dir $s_v = 3.500$ [in] $s_h = 3.500$ [in]

Bolt edge dist in ver & hor dir $e_v = 1.375$ [in] $e_h = 1.750$ [in]

Gross area subject to shear $A_{gv} = [(n_h - 1) s_h + e_h] t_p \times 2 = 6.563$ [in²]

Net area subject to shear $A_{nv} = A_{gv} - [(n_h - 1) + 0.5] d_h t_p \times 2 = 4.922$ [in²]

Net area subject to tension

when sheared out by 2 side strips $A_{nt} = (e_v - 0.5 d_h) t_p \times 2 = 1.172$ [in²]

Block shear strength required $V_u = 34.2$ [kips]

Uniform tension stress factor $U_{bs} = 1.00$ AISC 15th Fig C-J4.2

Bolt shear resistance provided $R_n = \min(0.6F_u A_{nv}, 0.6F_y A_{gv}) + U_{bs} F_u A_{nt} = 268.1$ [kips] AISC 15th Eq J4-5

Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq J4-5

$\phi R_n = 201.1$ [kips]

ratio = **0.17** > V_u **OK**

End Plate - Bolt Bearing on End Plate		ratio = 34.2 / 71.6	= 0.48	PASS
Single Bolt Shear Strength				
Bolt shear stress	bolt grade = A325-N	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2	
	bolt dia $d_b = 0.750$ [in]	bolt area $A_b = 0.442$ [in ²]		
Single bolt shear strength	$R_{n-bolt} = F_{nv} A_b$	= 23.9 [kips]	AISC 15 th Eq J3-1	
Bolt Bearing/TearOut Strength on Plate				
Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{13}{16}$ [in]	AISC 15 th Table J3.3	
Bolt spacing & edge distance	spacing $L_s = 3.500$ [in]	edge distance $L_e = 1.750$ [in]		
Plate tensile strength	$F_u = 65.0$ [ksi]			
Plate thickness	$t = 0.625$ [in]			
Interior Bolt				
Bolt hole edge clear distance	$L_c = L_s - d_h$	= 2.688 [in]		
Bolt tear out/bearing strength	$R_{n-t\&b-in} = 1.5 L_c t F_u \leq 3.0 d_b t F_u$ = 163.8 ≤ 91.4		AISC 15 th Eq J3-6b	
Bolt strength at interior	$R_{n-in} = \min(R_{n-t\&b-in}, R_{n-bolt})$	= 23.9 [kips]		
Edge Bolt				
Bolt hole edge clear distance	$L_c = L_e - d_h / 2$	= 1.344 [in]		
Bolt tear out/bearing strength	$R_{n-t\&b-ed} = 1.5 L_c t F_u \leq 3.0 d_b t F_u$ = 81.9 ≤ 91.4		AISC 15 th Eq J3-6b	
Bolt strength at edge	$R_{n-ed} = \min(R_{n-t\&b-ed}, R_{n-bolt})$	= 23.9 [kips]		
Number of bolt	interior $n_{in} = 2$	edge $n_{ed} = 2$		
Bolt bearing strength for all bolts	$R_n = n_{in} R_{n-in} + n_{ed} R_{n-ed}$	= 95.4 [kips]		
Required shear strength	$V_u =$	= 34.2 [kips]		
Bolt resistance factor-LRFD	$\phi = 0.75$		AISC 15 th J3.10	
	$\phi R_n =$	= 71.6 [kips]		
	ratio = 0.48	> V_u	OK	

End Plate / Column - Bolt Shear		ratio = 34.2 / 71.6	= 0.48	PASS
Bolt group forces	shear $V = 34.2$ [kips]	axial $P = 21.9$ [kips]		
Bolt A325-N	dia $d_b = 0.750$ [in]	$A_b = 0.442$ [in ²]		
Bolt shear stress	grade = A325-N	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2	
Number of bolt carried shear	$n_s = 4.0$	shear plane $m = 1$		
Bolt group eccentricity coefficient	$C_{ec} =$	= 1.000		
Required shear strength	$V_u =$	= 34.2 [kips]		
Bolt shear strength	$R_n = F_{nv} A_b n_s m C_{ec}$	= 95.4 [kips]	AISC 15 th Eq J3-1	
Bolt resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J3-1	
	$\phi R_n =$	= 71.6 [kips]		
	ratio = 0.48	> V_u	OK	

End Plate / Column - Bolt Bearing on Column		ratio = 34.2 / 71.6	= 0.48	PASS
Single Bolt Shear Strength				
Bolt shear stress	bolt grade = A325-N	$F_{nv} = 54.0$ [ksi]		AISC 15 th Table J3.2
	bolt dia $d_b = 0.750$ [in]	bolt area $A_b = 0.442$ [in ²]		
Single bolt shear strength	$R_{n-bolt} = F_{nv} A_b$	= 23.9	[kips]	AISC 15 th Eq J3-1
Bolt Bearing/TearOut Strength on Plate				
Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{13}{16}$ [in]		AISC 15 th Table J3.3
Bolt spacing	spacing $L_s = 3.500$ [in]			
Plate tensile strength	$F_u = 65.0$ [ksi]			
Plate thickness	$t = 0.531$ [in]			
Interior Bolt				
Bolt hole edge clear distance	$L_c = L_s - d_h$	= 2.688	[in]	
Bolt tear out/bearing strength	$R_{n-t\&b-in} = 1.5 L_c t F_u \leq 3.0 d_b t m F_u$ = 139.1 ≤ 77.7			AISC 15 th Eq J3-6b
Bolt strength at interior	$R_{n-in} = \min (R_{n-t\&b-in}, R_{n-bolt})$	= 23.9	[kips]	
Number of bolt	interior $n_{in} = 4$			
Bolt bearing strength for all bolts	$R_n = n_{in} R_{n-in}$	= 95.4	[kips]	
Required shear strength	$V_u =$	= 34.2	[kips]	
Bolt resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.10
	$\phi R_n =$	= 71.6	[kips]	
	ratio = 0.48	> V_u		OK

Bolt Tensile Prying Action on End Plate		ratio = 5.5 / 20.9	= 0.26	PASS
Bolt group forces	shear V = 34.2 [kips]	axial P = -21.9 [kips]		
Single Bolt Tensile Capacity Without Considering Prying				
Bolt grade A325-N	dia d_b = 0.750 [in]	area A_b = 0.442 [in ²]		
Nominal tensile/shear stress	F_{nt} = 90.0 [ksi]	F_{nv} = 54.0 [ksi]		AISC 15 th Table J3.2
Bolt group shear force	shear V = 34.2 [kips]	no of bolt n = 4		
Shear stress required	$f_{rv} = V / (n A_b)$	= 19.4 [ksi]		
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.7
Modified nominal tensile stress	$F'_{nt} = 1.3 F_{nt} - \frac{F_{nt}}{\phi F_{nv}} f_{rv} \leq F_{nt}$	= 74.0 [ksi]		AISC 15 th Eq J3-3a
Bolt normal tensile strength	$r_n = F'_{nt} A_b$	= 32.7 [kips]		AISC 15 th Eq J3-1
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.6
Single bolt tensile capacity	$\phi r_n =$	= 24.5 [kips]		
Single Bolt Tensile Capacity After Considering Prying				
End plate	width w = 6.250 [in]	bolt gage g = 3.500 [in]		
	web t_w = 0.500 [in]			
Dist from bolt center to plate edge	$a = 0.5 (w - g)$	= 1.375 [in]		
	$a' = a + 0.5 d_b \leq (1.25 b + 0.5 d_b)$	= 1.750 [in]		AISC 15 th Eq 9-23
Bolt hole diameter	bolt dia d_b = 0.750 [in]	bolt hole dia d_h = 0.813 [in]		AISC 15 th B4.3b
Dist from bolt center to face of web	$b = 0.5(g - t_w)$	= 1.500 [in]		
	$b' = b - 0.5 d_b$	= 1.125 [in]		AISC 15 th Eq 9-18
Bolt pitch spacing	$s_v = 3.500$ [in]			
Bolt tributary length	$p = s_v \quad p \leq 2b \text{ and } p \leq s_v$	= 3.000 [in]		AISC 15 th Page 9-12
	$\rho = b' / a'$	= 0.643		AISC 15 th Eq 9-22
	$\delta = 1 - d_h / p$	= 0.729		AISC 15 th Eq 9-20
Tensile capacity per bolt before considering prying	B = from calc shown in above section	= 24.5 [kips]		
Resistance factor-LRFD	$\phi = 0.90$			AISC 15 th Page 9-12
End plate thickness	$t = 0.625$ [in]	tensile F_u = 65.0 [ksi]		
Plate thickness req'd to develop bolt tensile capacity without prying	$t_c = (\frac{4 B b'}{\phi p F_u})^{0.5}$	= 0.793 [in]		AISC 15 th Eq 9-26a
	$a' = \frac{1}{\delta(1+\rho)} [(\frac{t_c}{t})^2 - 1]$	= 0.509		AISC 15 th Eq 9-28
when $0 \leq a' \leq 1$	$Q = (\frac{t}{t_c})^2 (1 + \delta a')$	= 0.852		AISC 15 th Eq 9-27
Bolt tensile force per bolt in demand	T = from calc shown below	= 5.5 [kips]		
Tensile strength per bolt after considering prying	$\phi r_n = B \times Q$	= 20.9 [kips]		AISC 15 th Eq 9-27
	ratio = 0.26	> T	OK	
Calculate Max Single Bolt Tensile Load				
Bolt group force	axial P = 21.9 [kips]			
Bolt number	Bolt Row $n_h = 2$	Bolt Col $n_v = 2$		
Bolt tensile force per bolt	$T = P / (n_v n_h)$	= 5.5 [kips]		
Bolt Tensile Prying Action on Column Flange		ratio = 5.5 / 18.8	= 0.29	PASS
Bolt group forces	shear V = 34.2 [kips]	axial P = -21.9 [kips]		

Single Bolt Tensile Capacity Without Considering Prying

Bolt grade A325-N	dia $d_b = 0.750$ [in]	area $A_b = 0.442$ [in^2]		
Nominal tensile/shear stress	$F_{nt} = 90.0$ [ksi]	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2	
Bolt group shear force	shear $V = 34.2$ [kips]	no of bolt $n = 4$		
Shear stress required	$f_{rv} = V / (n A_b)$	= 19.4 [ksi]		
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.7
Modified nominal tensile stress	$F'_{nt} = 1.3 F_{nt} - \frac{F_{nt}}{\phi F_{nv}} f_{rv} \leq F_{nt}$	= 74.0 [ksi]	AISC 15 th Eq J3-3a	
Bolt normal tensile strength	$r_n = F'_{nt} A_b$	= 32.7 [kips]	AISC 15 th Eq J3-1	
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.6
Single bolt tensile capacity	$\phi r_n =$	= 24.5 [kips]		

Single Bolt Tensile Capacity After Considering Prying

Column flange as tee	$b_f = 7.992$ [in]	bolt gage $g = 3.500$ [in]		
	web $t_w = 0.315$ [in]			
Dist from bolt center to flange edge	$a_{cf} = 0.5 (b_f - g)$	= 2.246 [in]		
End plate	width $w = 6.250$ [in]	bolt gage $g = 3.500$ [in]		
Dist from bolt center to plate edge	$a_{pl} = 0.5 (w - g)$	= 1.375 [in]		
Dist from bolt center to plate edge	$a = \min (a_{cf}, a_{pl})$	= 1.375 [in]		
	$a' = a + 0.5 d_b \leq (1.25 b + 0.5 d_b)$	= 1.750 [in]	AISC 15 th Eq 9-23	
Bolt hole diameter	bolt dia $d_b = 0.750$ [in]	bolt hole dia $d_h = 0.813$ [in]	AISC 15 th B4.3b	
Dist from bolt center to face of web	$b = 0.5(g - t_w)$	= 1.593 [in]		
	$b' = b - 0.5 d_b$	= 1.218 [in]	AISC 15 th Eq 9-18	
Bolt pitch spacing	$s_v = 3.500$ [in]			
Bolt tributary length	$p = s_v \quad p \leq 2b \text{ and } p \leq s_v$	= 3.185 [in]	AISC 15 th Page 9-12	
	$\rho = b' / a'$	= 0.696	AISC 15 th Eq 9-22	
	$\delta = 1 - d_h / p$	= 0.745	AISC 15 th Eq 9-20	
Tensile capacity per bolt before considering prying	$B = \text{from calc shown in above section}$	= 24.5 [kips]		
Resistance factor-LRFD	$\phi = 0.90$			AISC 15 th Page 9-12
Column flange thickness	$t = 0.531$ [in]	tensile $F_u = 65.0$ [ksi]		
Plate thickness req'd to develop bolt tensile capacity without prying	$t_c = (\frac{4 B b'}{\phi p F_u})^{0.5}$	= 0.801 [in]	AISC 15 th Eq 9-26a	
	$\alpha' = \frac{1}{\delta (1 + \rho)} [(\frac{t_c}{t})^2 - 1]$	= 1.008	AISC 15 th Eq 9-28	
when $\alpha' > 1$	$Q = (\frac{t}{t_c})^2 (1 + \delta)$	= 0.768	AISC 15 th Eq 9-27	
Bolt tensile force per bolt in demand	$T = \text{from calc shown below}$	= 5.5 [kips]		
Tensile strength per bolt after considering prying	$\phi r_n = B \times Q$	= 18.8 [kips]	AISC 15 th Eq 9-27	
	ratio = 0.29	> T	OK	

Calculate Max Single Bolt Tensile Load

Bolt group force	axial $P = 21.9$ [kips]		
Bolt number	Bolt Row $n_h = 2$	Bolt Col $n_v = 2$	
Bolt tensile force per bolt	$T = P / (n_v n_h)$	= 5.5 [kips]	

Gusset Plate to End Plate Weld Strength		ratio = 5.51 / 13.34	= 0.41	PASS
Weld Group Forces				
	shear V = 34.2 [kips]	axial P = -21.9 [kips]		in tension
Gusset-end plate fillet weld length	L = weld length tributary to bolt group	= 7.375 [in]		
Combined Weld Stress				
Weld stress from axial force	$f_a = P / L$	= -2.97 [kip/in]		in tension
Weld stress from shear force	$f_v = V / L$	= 4.64 [kip/in]		
Weld stress combined - max	$f_{max} = (\sqrt{f_a^2 + f_v^2})^{0.5}$	= 5.507 [kip/in]	AISC 15 th Eq 8-11	
Weld stress load angle	$\theta = \tan^{-1}(\frac{f_a}{f_v})$	= 32.6 [°]		
Fillet Weld Strength Calc				
Fillet weld leg size	w = 1/4 [in]	load angle $\theta = 32.6$ [°]		
Electrode strength	$F_{Exx} = 70.0$ [ksi]	strength coeff $C_1 = 1.00$		AISC 15 th Table 8-3
Number of weld line	n = 2 for double fillet			
Load angle coefficient	$C_2 = (1 + 0.5 \sin^{1.5} \theta)$	= 1.20	AISC 15 th Page 8-9	
Fillet weld shear strength	$R_{n-w} = 0.6 (C_1 \times 70 \text{ ksi}) 0.707 w n C_2$	= 17.79 [kip/in]	AISC 15 th Eq 8-1	
Base metal - gusset plate	thickness t = 0.500 [in]	tensile $F_u = 65.0$ [ksi]		
Base metal - gusset plate is in shear, <u>shear</u> rupture as per AISC 15 th Eq J4-4 is checked				AISC 15 th J2.4
Base metal shear rupture	$R_{n-b} = 0.6 F_u t$	= 19.50 [kip/in]	AISC 15 th Eq J4-4	
Double fillet linear shear strength	$R_n = \min(R_{n-w}, R_{n-b})$	= 17.787 [kip/in]	AISC 15 th Eq 9-2	
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq 8-1	
	$\phi R_n =$	= 13.340 [kip/in]		
	ratio = 0.41	> f_{max}	OK	

Column Web Local Yielding		ratio = 21.9 / 203.3	= 0.11	PASS
Concentrated force on column	$P_u =$	= 21.9 [kips]		
Column section	$d = 9.921$ [in]	$t_f = 0.531$ [in]		
	$t_w = 0.315$ [in]	$k = 1.181$ [in]		
	yield $F_y = 50.0$ [ksi]			
Length of bearing	$l_b =$ end plate length	= 7.000 [in]		
Column web local yielding strength	$R_n = F_y t_w (5k + l_b)$	= 203.3 [kips]	AISC 15 th Eq J10-2	
Resistance factor-LRFD	$\phi = 1.00$			
	$\phi R_n =$	= 203.3 [kips]		
	ratio = 0.11	> P_u	OK	

Column Flange Local Bending		ratio = 21.9 / 79.3	= 0.28	PASS
Concentrated force from gusset	$P_u =$	= 21.9 [kips]		
Column w section	$t_f = 0.531$ [in]	yield $F_y = 50.0$ [ksi]		
Column flange local bending strength	$R_n = 6.25 F_y t_f^2$	= 88.1 [kips]	AISC 15 th Eq J10-1	
Resistance factor-LRFD	$\phi = 0.90$		AISC 15 th J10.1	
	$\phi R_n =$	= 79.3 [kips]		
	ratio = 0.28	> P_u	OK	

Brace Force Load Case 2

Gusset plate t=0.500

P = 76.5 kips (C)

ratio = 0.48 PASS

Gusset Plate - Shear Yieldingratio = 34.2 / 212.4 = **0.16** **PASS**

Calculate gusset or stiff plate length outside beam flange and count it as beam web extension to resist shear

Beam sect depth W200x36 $d_b = 7.913$ [in]Bolt pitch & edge distance $d_1 = 2.500$ [in] $e_v = 1.375$ [in]Beam web extension outside beam flange $L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip = 6.250 [in]Total beam web depth to resist shear $L = d_b + L_e$ = **14.163** [in]**Plate Shear Yielding Check**Plate size width $b_p = 14.163$ [in] thickness $t_p = 0.500$ [in]Plate yield strength $F_y = 50.0$ [ksi]Plate gross area in shear $A_{gv} = b_p t_p$ = 7.082 [in²]Shear force required $V_u =$ = **34.2** [kips]Plate shear yielding strength $R_n = 0.6 F_y A_{gv}$ = 212.4 [kips] AISC 15th Eq J4-3Resistance factor-LRFD $\phi = 1.00$ AISC 15th Eq J4-3 $\phi R_n =$ = **212.4** [kips]ratio = **0.16** > V_u **OK****Gusset Plate - Shear Rupture**ratio = 34.2 / 207.1 = **0.17** **PASS**

Calculate gusset or stiff plate length outside beam flange and count it as beam web extension to resist shear

Beam sect depth W200x36 $d_b = 7.913$ [in]Bolt pitch & edge distance $d_1 = 2.500$ [in] $e_v = 1.375$ [in]Beam web extension outside beam flange $L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip = 6.250 [in]Total beam web depth to resist shear $L = d_b + L_e$ = **14.163** [in]**Plate Shear Rupture Check**Plate size width $b_p = 14.163$ [in] thickness $t_p = 0.500$ [in]Plate tensile strength $F_u = 65.0$ [ksi]Plate net area in shear $A_{nv} = b_p t_p$ = 7.082 [in²]Shear force in demand $V_u =$ = **34.2** [kips]Plate shear rupture strength $R_n = 0.6 F_u A_{nv}$ = 276.2 [kips] AISC 15th Eq J4-4Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq J4-4 $\phi R_n =$ = **207.1** [kips]ratio = **0.17** > V_u **OK****End Plate - Shear Yield**ratio = 17.1 / 131.3 = **0.13** **PASS****Plate Shear Yielding Check**Plate size width $b_p = 7.000$ [in] thickness $t_p = 0.625$ [in]Plate yield strength $F_y = 50.0$ [ksi]Plate gross area in shear $A_{gv} = b_p t_p$ = 4.375 [in²]Shear force required $V_u =$ = **17.1** [kips]Plate shear yielding strength $R_n = 0.6 F_y A_{gv}$ = 131.3 [kips] AISC 15th Eq J4-3Resistance factor-LRFD $\phi = 1.00$ AISC 15th Eq J4-3 $\phi R_n =$ = **131.3** [kips]ratio = **0.13** > V_u **OK**

End Plate - Shear Rupture

ratio = 17.1 / 96.0

= **0.18** **PASS****Plate Shear Rupture Check**

Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{7}{8}$ [in]	AISC 15 th B4.3b
Number of bolt	$n = 2$		
Plate size	width $b_p = 7.000$ [in]	thickness $t_p = 0.625$ [in]	
Plate tensile strength	$F_u = 65.0$ [ksi]		
Plate net area in shear	$A_{nv} = (b_p - n d_h) t_p = 3.281$ [in ²]		
Shear force required	$V_u = 17.1$ [kips]		
Plate shear rupture strength	$R_n = 0.6 F_u A_{nv} = 128.0$ [kips]		AISC 15 th Eq J4-4
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J4-4
	$\phi R_n = 96.0$ [kips]		
	ratio = 0.18	> V_u	OK

End Plate - Block Shear - Center Stripratio = 34.2 / 223.9 = **0.15** **PASS****Plate Block Shear - Center Strip**

Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{7}{8}$ [in]	AISC 15 th B4.3b
Plate thickness	$t_p = 0.625$ [in]		
Plate strength	$F_y = 50.0$ [ksi]	$F_u = 65.0$ [ksi]	
Bolt no in ver & hor dir	$n_v = 2$	$n_h = 2$	
Bolt spacing in ver & hor dir	$s_v = 3.500$ [in]	$s_h = 3.500$ [in]	
Bolt edge dist in ver & hor dir	$e_v = 1.375$ [in]	$e_h = 1.750$ [in]	
Gross area subject to shear	$A_{gv} = [(n_h - 1)s_h + e_h]t_p \times 2 = 6.563$ [in ²]		
Net area subject to shear	$A_{nv} = A_{gv} - [(n_h - 1) + 0.5]d_h t_p \times 2 = 4.922$ [in ²]		
Net area subject to tension			
when sheared out by center strip	$A_{nt} = (n_v - 1)(s_v - d_h)t_p = 1.641$ [in ²]		
Block shear strength required	$V_u = 34.2$ [kips]		
Uniform tension stress factor	$U_{bs} = 1.00$		AISC 15 th Fig C-14.2
Bolt shear resistance provided	$R_n = \min(0.6F_u A_{nv}, 0.6F_y A_{gv}) + U_{bs} F_u A_{nt} = 298.6$ [kips]		AISC 15 th Eq J4-5
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J4-5
	$\phi R_n = 223.9$ [kips]		
	ratio = 0.15	> V_u	OK

End Plate - Block Shear - 2-Side Strip

ratio = 34.2 / 201.1

= 0.17 PASS**Plate Block Shear - 2 Side Strips**

Bolt hole diameter bolt dia $d_b = \frac{3}{4}$ [in] bolt hole dia $d_h = \frac{7}{8}$ [in] AISC 15th B4.3b

Plate thickness $t_p = 0.625$ [in]

Plate strength $F_y = 50.0$ [ksi] $F_u = 65.0$ [ksi]

Bolt no in ver & hor dir $n_v = 2$ $n_h = 2$

Bolt spacing in ver & hor dir $s_v = 3.500$ [in] $s_h = 3.500$ [in]

Bolt edge dist in ver & hor dir $e_v = 1.375$ [in] $e_h = 1.750$ [in]

Gross area subject to shear $A_{gv} = [(n_h - 1) s_h + e_h] t_p \times 2 = 6.563$ [in²]

Net area subject to shear $A_{nv} = A_{gv} - [(n_h - 1) + 0.5] d_h t_p \times 2 = 4.922$ [in²]

Net area subject to tension

when sheared out by 2 side strips $A_{nt} = (e_v - 0.5 d_h) t_p \times 2 = 1.172$ [in²]

Block shear strength required $V_u = 34.2$ [kips]

Uniform tension stress factor $U_{bs} = 1.00$ AISC 15th Fig C-J4.2

Bolt shear resistance provided $R_n = \min(0.6F_u A_{nv}, 0.6F_y A_{gv}) + U_{bs} F_u A_{nt} = 268.1$ [kips] AISC 15th Eq J4-5

Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq J4-5

$\phi R_n = 201.1$ [kips]

ratio = **0.17** > V_u **OK**

End Plate - Bolt Bearing on End Plate		ratio = 34.2 / 71.6	= 0.48	PASS
Single Bolt Shear Strength				
Bolt shear stress	bolt grade = A325-N	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2	
	bolt dia $d_b = 0.750$ [in]	bolt area $A_b = 0.442$ [in ²]		
Single bolt shear strength	$R_{n-bolt} = F_{nv} A_b$	= 23.9 [kips]	AISC 15 th Eq J3-1	
Bolt Bearing/TearOut Strength on Plate				
Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{13}{16}$ [in]	AISC 15 th Table J3.3	
Bolt spacing & edge distance	spacing $L_s = 3.500$ [in]	edge distance $L_e = 1.750$ [in]		
Plate tensile strength	$F_u = 65.0$ [ksi]			
Plate thickness	$t = 0.625$ [in]			
Interior Bolt				
Bolt hole edge clear distance	$L_c = L_s - d_h$	= 2.688 [in]		
Bolt tear out/bearing strength	$R_{n-t\&b-in} = 1.5 L_c t F_u \leq 3.0 d_b t F_u$ = 163.8 ≤ 91.4		AISC 15 th Eq J3-6b	
Bolt strength at interior	$R_{n-in} = \min (R_{n-t\&b-in}, R_{n-bolt})$	= 23.9 [kips]		
Edge Bolt				
Bolt hole edge clear distance	$L_c = L_e - d_h / 2$	= 1.344 [in]		
Bolt tear out/bearing strength	$R_{n-t\&b-ed} = 1.5 L_c t F_u \leq 3.0 d_b t F_u$ = 81.9 ≤ 91.4		AISC 15 th Eq J3-6b	
Bolt strength at edge	$R_{n-ed} = \min (R_{n-t\&b-ed}, R_{n-bolt})$	= 23.9 [kips]		
Number of bolt	interior $n_{in} = 2$	edge $n_{ed} = 2$		
Bolt bearing strength for all bolts	$R_n = n_{in} R_{n-in} + n_{ed} R_{n-ed}$	= 95.4 [kips]		
Required shear strength	$V_u =$	= 34.2 [kips]		
Bolt resistance factor-LRFD	$\phi = 0.75$		AISC 15 th J3.10	
	$\phi R_n =$	= 71.6 [kips]		
	ratio = 0.48	> V_u	OK	

End Plate / Column - Bolt Shear		ratio = 34.2 / 71.6	= 0.48	PASS
Bolt shear stress	bolt grade = A325-N	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2	
	bolt dia $d_b = 0.750$ [in]	bolt area $A_b = 0.442$ [in ²]		
Number of bolt carried shear	$n_s = 4.0$	shear plane $m = 1$		
Bolt group eccentricity coefficient	$C_{ec} =$	= 1.000		
Required shear strength	$V_u =$	= 34.2 [kips]		
Bolt shear strength	$R_n = F_{nv} A_b n_s m C_{ec}$	= 95.4 [kips]	AISC 15 th Eq J3-1	
Bolt resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J3-1	
	$\phi R_n =$	= 71.6 [kips]		
	ratio = 0.48	> V_u	OK	

End Plate / Column - Bolt Bearing on Column		ratio = 34.2 / 71.6	= 0.48	PASS
Single Bolt Shear Strength				
Bolt shear stress	bolt grade = A325-N	$F_{nv} = 54.0$ [ksi]		AISC 15 th Table J3.2
	bolt dia $d_b = 0.750$ [in]	bolt area $A_b = 0.442$ [in ²]		
Single bolt shear strength	$R_{n-bolt} = F_{nv} A_b$	= 23.9	[kips]	AISC 15 th Eq J3-1
Bolt Bearing/TearOut Strength on Plate				
Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{13}{16}$ [in]		AISC 15 th Table J3.3
Bolt spacing	spacing $L_s = 3.500$ [in]			
Plate tensile strength	$F_u = 65.0$ [ksi]			
Plate thickness	$t = 0.531$ [in]			
Interior Bolt				
Bolt hole edge clear distance	$L_c = L_s - d_h$	= 2.688	[in]	
Bolt tear out/bearing strength	$R_{n-t\&b-in} = 1.5 L_c t F_u \leq 3.0 d_b t m F_u$ = 139.1 ≤ 77.7			AISC 15 th Eq J3-6b
Bolt strength at interior	$R_{n-in} = \min (R_{n-t\&b-in}, R_{n-bolt})$	= 23.9	[kips]	
Number of bolt	interior $n_{in} = 4$			
Bolt bearing strength for all bolts	$R_n = n_{in} R_{n-in}$	= 95.4	[kips]	
Required shear strength	$V_u =$	= 34.2	[kips]	
Bolt resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.10
	$\phi R_n =$	= 71.6	[kips]	
	ratio = 0.48	> V_u		OK

Gusset Plate to End Plate Weld Strength		ratio = 4.64 / 11.14	= 0.42	PASS
Weld Group Forces				
	shear V = 34.2 [kips]	axial P = 21.9 [kips]		in compression
Gusset-end plate fillet weld length	L = weld length tributary to bolt group	= 7.375 [in]		
Combined Weld Stress				
Weld stress from axial force	$f_a = P / L$	= 0.00 [kip/in]		in compression
Weld stress from shear force	$f_v = V / L$	= 4.64 [kip/in]		
Weld stress combined - max	$f_{max} = f_v$	= 4.637 [kip/in]	AISC 15 th Eq 8-11	
Weld stress load angle	$\theta =$	= 0.0 [°]		
Fillet Weld Strength Calc				
Fillet weld leg size	w = 1/4 [in]	load angle $\theta = 0.0$ [°]		
Electrode strength	$F_{Exx} = 70.0$ [ksi]	strength coeff $C_1 = 1.00$		AISC 15 th Table 8-3
Number of weld line	n = 2 for double fillet			
Load angle coefficient	$C_2 = (1 + 0.5 \sin^{1.5} \theta)$	= 1.00	AISC 15 th Page 8-9	
Fillet weld shear strength	$R_{n-w} = 0.6 (C_1 \times 70 \text{ ksi}) 0.707 w n C_2$	= 14.85 [kip/in]	AISC 15 th Eq 8-1	
Base metal - gusset plate	thickness t = 0.500 [in]	tensile $F_u = 65.0$ [ksi]		
Base metal - gusset plate is in shear, <u>shear</u> rupture as per AISC 15 th Eq J4-4 is checked				AISC 15 th J2.4
Base metal shear rupture	$R_{n-b} = 0.6 F_u t$	= 19.50 [kip/in]	AISC 15 th Eq J4-4	
Double fillet linear shear strength	$R_n = \min (R_{n-w}, R_{n-b})$	= 14.847 [kip/in]	AISC 15 th Eq 9-2	
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq 8-1	
	$\phi R_n =$	= 11.135 [kip/in]		
	ratio = 0.42	> f_{max}	OK	

Column Web Local Yielding		ratio = 21.9 / 203.3	= 0.11	PASS
Concentrated force on column	$P_u =$	= 21.9 [kips]		
Column section	$d = 9.921$ [in]	$t_f = 0.531$ [in]		
	$t_w = 0.315$ [in]	$k = 1.181$ [in]		
	yield $F_y = 50.0$ [ksi]			
Length of bearing	$l_b =$ end plate length	= 7.000 [in]		
Column web local yielding strength	$R_n = F_y t_w (5 k + l_b)$	= 203.3 [kips]	AISC 15 th Eq J10-2	
Resistance factor-LRFD	$\phi = 1.00$			
	$\phi R_n =$	= 203.3 [kips]		
	ratio = 0.11	> P_u	OK	

Column Web Local Crippling		ratio = 21.9 / 183.1	= 0.12	PASS
Concentrated force on column	$P_u =$		= 21.9	[kips]
Column section	$d = 9.921$ [in]		$t_f = 0.531$	[in]
	$t_w = 0.315$ [in]		$k = 1.181$	[in]
	yield $F_y = 50.0$ [ksi]		$E = 29000.0$	[ksi]
Length of bearing	$l_b =$ end plate length		= 7.000	[in]
Column web local crippling strength	$R_n = 0.8 t_w^2 \left[1 + 3 \frac{l_b}{d} \left(\frac{t_w}{t_f} \right)^{1.5} \right] \times \left(\frac{E F_y t_f}{t_w} \right)^{0.5}$		= 244.1	[kips] AISC 15 th Eq J10-4
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J10.3
	$\phi R_n =$		= 183.1	[kips]
	ratio = 0.12		> P_u	OK

Gusset to Beam

Direct Weld Connection

Code=AISC 360-16 LRFD

Result Summarygeometries & weld limitations = **PASS**limit states max ratio = **0.27** **PASS****Brace Weld Limitation Checks - Gusset to Beam****PASS****Min Fillet Weld Size**

Thinner part joined thickness	$t =$	= 0.402 [in]	
Min fillet weld size allowed	$w_{min} =$	= 0.188 [in]	AISC 15 th Table J2.4
Fillet weld size provided	$w =$	= 0.313 [in]	

 $\geq w_{min}$ **OK****Min Fillet Weld Length**

Fillet weld size provided	$w =$	= 0.313 [in]	
Min fillet weld length allowed	$L_{min} = 4 \times w$	= 1.250 [in]	AISC 15 th J2.2b
Min fillet weld length	$L =$	= 12.442 [in]	

 $\geq L_{min}$ **OK****Brace Force Load Case 1**Gusset plate $t=0.500$ $P = -76.5$ kips (T)ratio = **0.27** **PASS****Gusset Plate - Shear Yielding**ratio = 34.5 / 186.6 = **0.18** **PASS****Plate Shear Yielding Check**

Plate size	width $b_p = 12.442$ [in]	thickness $t_p = 0.500$ [in]	
Plate yield strength	$F_y = 50.0$ [ksi]		
Plate gross area in shear	$A_{gv} = b_p t_p$	= 6.221 [in ²]	
Shear force required	$V_u =$	= 34.5 [kips]	
Plate shear yielding strength	$R_n = 0.6 F_y A_{gv}$	= 186.6 [kips]	AISC 15 th Eq J4-3
Resistance factor-LRFD	$\phi = 1.00$		AISC 15 th Eq J4-3
	$\phi R_n =$	= 186.6 [kips]	
	ratio = 0.18	> V_u	OK

Gusset Plate - Shear Ruptureratio = 34.5 / 182.0 = **0.19** **PASS****Plate Shear Rupture Check**

Plate size	width $b_p = 12.442$ [in]	thickness $t_p = 0.500$ [in]	
Plate tensile strength	$F_u = 65.0$ [ksi]		
Plate net area in shear	$A_{nv} = b_p t_p$	= 6.221 [in ²]	
Shear force in demand	$V_u =$	= 34.5 [kips]	
Plate shear rupture strength	$R_n = 0.6 F_u A_{nv}$	= 242.6 [kips]	AISC 15 th Eq J4-4
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J4-4
	$\phi R_n =$	= 182.0 [kips]	
	ratio = 0.19	> V_u	OK

Gusset Plate - Axial Tensile Yieldratio = 17.5 / 279.9 = **0.06** **PASS****Plate Tensile Yielding Check**

Plate size	width $b_p = 12.442$ [in]	thickness $t_p = 0.500$ [in]
Plate yield strength	$F_y = 50.0$ [ksi]	
Plate gross area in shear	$A_g = b_p t_p$	= 6.221 [in ²]
Tensile force required	$P_u =$	= 17.5 [kips]
Plate tensile yielding strength	$R_n = F_y A_g$	= 311.1 [kips] AISC 15 th Eq J4-1
Resistance factor-LRFD	$\phi = 0.90$	
	$\phi R_n =$	= 279.9 [kips]
	ratio = 0.06	> P_u OK

Gusset Plate - Axial Tensile Ruptureratio = 17.5 / 303.3 = **0.06** **PASS****Plate Tensile Rupture Check**

Plate size	width $b_p = 12.442$ [in]	thickness $t_p = 0.500$ [in]
Plate tensile strength	$F_u = 65.0$ [ksi]	
Plate net area in tension	$A_{nt} = b_p t_p$	= 6.221 [in ²]
Tensile force required	$P_u =$	= 17.5 [kips]
Plate tensile rupture strength	$R_n = F_u A_{nt}$	= 404.4 [kips] AISC 15 th Eq J4-2
Resistance factor-LRFD	$\phi = 0.75$	
	$\phi R_n =$	= 303.3 [kips] AISC 15 th Eq J4-2
	ratio = 0.06	> P_u OK

Gusset Plate - Flexural Yield Interactratio = **0.04** **PASS**

Gusset plate	width $b_p = 12.442$ [in]	thick $t_p = 0.500$ [in]
	yield $F_y = 50.0$ [ksi]	
Shear plate - gross area	$A_g = b_p \times t_p$	= 6.221 [in ²]
Shear plate - plastic modulus	$Z_p = (b_p \times t_p^2) / 4$	= 19.35 [in ³]
Flexural strength available	$M_c = \phi F_y Z_p \quad \phi=0.90$	= 72.56 [kip-ft]
Flexural strength required	$M_r =$ from gusset interface forces calc	= 0.32 [kip-ft]
Axial strength available	$P_c =$ from axial tensile yield check	= 279.9 [kips]
Axial strength required	$P_r =$ from gusset interface forces calc	= -17.5 [kips]
Shear strength available	$V_c =$ from shear yielding check	= 186.6 [kips]
Shear strength required	$V_r =$ from gusset interface forces calc	= 34.5 [kips]
Flexural yield interaction	ratio = $(\frac{V_r}{V_c})^2 + (\frac{P_r}{P_c} + \frac{M_r}{M_c})^2$	= 0.04 AISC 15 th Eq 10-5
		< 1.0 OK

Gusset Plate - Flexural Rupture Interact		ratio =	= 0.04	PASS
Gusset plate	width $b_p = 12.442$ [in] tensile $F_u = 65.0$ [ksi]	thick $t_p = 0.500$ [in]		
Net area of plate	$A_n = b_p \times t_p$	= 6.221 [in ²]		
Plastic modulus of net section	$Z_{net} = (b_p \times t_p^2) / 4$	= 19.35 [in ³]		
Flexural strength available	$M_c = \phi F_u Z_{net}$ $\phi=0.75$	= 78.61 [kip-ft]		
Flexural strength required	$M_r =$ from gusset interface forces calc	= 0.32 [kip-ft]		
Axial strength available	$P_c =$ from axial tensile rupture check	= 303.3 [kips]		
Axial strength required	$P_r =$ from gusset interface forces calc	= -17.5 [kips]		
Shear strength available	$V_c =$ from shear rupture check	= 182.0 [kips]		
Shear strength required	$V_r =$ from gusset interface forces calc	= 34.5 [kips]		
Flexural rupture interaction	$\text{ratio} = \left(\frac{V_r}{V_c} \right)^2 + \left(\frac{P_r}{P_c} + \frac{M_r}{M_c} \right)^2$	= 0.04	AISC 15 th Eq 10-5	
		< 1.0		OK

Gusset to Beam Weld Strength		ratio = 3.18 / 11.70	= 0.27	PASS
Gusset to Beam Interface - Forces				
	shear $H_b = 34.5$ [kips]	axial $V_b = -17.5$ [kips] in tension		
	moment $M_b = 0.32$ [kip-ft]			
Gusset-beam fillet weld length	$L_w =$	= 12.442 [in]		
Gusset to Beam Interface - Combined Weld Stress				
Weld stress from axial force	$f_a = V_b / L_w$	= -1.41 [kip/in] in tension		
Weld stress from shear force	$f_v = H_b / L_w$	= 2.77 [kip/in]		
Weld stress from moment force	$f_b = \frac{M}{L^2 / 6}$	= 0.15 [kip/in]		
Weld stress combined - max	$f_{max} = [(f_a - f_b)^2 + f_v^2]^{0.5}$	= 3.179 [kip/in]	AISC 15 th Eq 8-11	
Weld resultant load angle	$\theta = \tan^{-1} [(f_b - f_a) / f_v]$	= 29.3 [°]		
Fillet Weld Strength Calc				
Fillet weld leg size	$w = \frac{5}{16}$ [in]	load angle $\theta = 29.3$ [°]		
Electrode strength	$F_{EXX} = 70.0$ [ksi]	strength coeff $C_1 = 1.00$	AISC 15 th Table 8-3	
Number of weld line	$n = 2$ for double fillet			
Load angle coefficient	$C_2 = (1 + 0.5 \sin^{1.5} \theta)$	= 1.17	AISC 15 th Page 8-9	
Fillet weld shear strength	$R_{n-w} = 0.6 (C_1 \times 70 \text{ ksi}) 0.707 w n C_2$	= 21.73 [kip/in]	AISC 15 th Eq 8-1	
Base metal - gusset plate	thickness $t = 0.500$ [in]	tensile $F_u = 65.0$ [ksi]		
Base metal - gusset plate is in shear, <u>shear</u> rupture as per AISC 15 th Eq J4-4 is checked			AISC 15 th J2.4	
Base metal shear rupture	$R_{n-b} = 0.6 F_u t$	= 19.50 [kip/in]	AISC 15 th Eq J4-4	
Double fillet linear shear strength	$R_n = \min (R_{n-w}, R_{n-b})$	= 19.500 [kip/in]	AISC 15 th Eq 9-2	
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq 8-1	
	$\phi R_n =$	= 14.63 [kip/in]		
When gusset plate is directly welded to beam or column, apply 1.25 ductility factor to allow adequate force redistribution in the weld group			AISC 15 th Page 13-11	
Weld strength used for design after applying ductility factor	$\phi R_n = \phi R_n \times (1/1.25)$	= 11.70 [kip/in]		
	ratio = 0.27	> f_{max}		OK

Beam Web Local Yielding		ratio = 18.7 / 179.4	= 0.10	PASS
Gusset Edge Equivalent Normal Force				
Refer to AISC DG29 Fig. B-1 for formula below to calculate gusset edge equivalent normal force				
Gusset edge axial force	N =	= -17.5	[kips]	
Gusset edge moment force	M =	= 0.32	[kip-ft]	
Gusset edge interface length	L =	= 12.442	[in]	
Gusset edge equivalent normal force	$N_e = N - \frac{4M}{L}$	= -18.7	[kips]	AISC DG29 Fig B-1
Concentrated force from gusset	$P_u =$	= 18.7	[kips]	
Beam section	$d = 7.913$ [in]	$t_f = 0.402$	[in]	
	$t_w = 0.244$ [in]	$k = 0.906$	[in]	
	yield $F_y = 50.0$ [ksi]			
Length of bearing	$l_b =$ Gusset/Beam interface length	= 12.442	[in]	
Gusset plate corner clip	clip = from user input	= 0.750	[in]	
Distance from normal force applied point to member end	$l_N = 0.5 l_b + \text{clip}$	= 6.971	[in]	
	when $l_N \leq d$, use AISC 15 th Eq J10-3			AISC 15 th Eq J10-3
Beam web local yielding strength	$R_n = F_y t_w (2.5 k + l_b)$	= 179.4	[kips]	AISC 15 th Eq J10-3
Resistance factor-LRFD	$\phi = 1.00$			
	$\phi R_n =$	= 179.4	[kips]	
	ratio = 0.10	> P_u		OK

Brace Force Load Case 2		Gusset plate $t=0.500$	$P = 76.5$ kips (C)	ratio = 0.25	PASS
Gusset Plate - Shear Yielding					
ratio = 34.5 / 186.6 = 0.18 PASS					
Plate Shear Yielding Check					
Plate size	width $b_p = 12.442$ [in]	thickness $t_p = 0.500$ [in]			
Plate yield strength	$F_y = 50.0$ [ksi]				
Plate gross area in shear	$A_{gv} = b_p t_p$	= 6.221	[in ²]		
Shear force required	$V_u =$	= 34.5	[kips]		
Plate shear yielding strength	$R_n = 0.6 F_y A_{gv}$	= 186.6	[kips]	AISC 15 th Eq J4-3	
Resistance factor-LRFD	$\phi = 1.00$			AISC 15 th Eq J4-3	
	$\phi R_n =$	= 186.6	[kips]		
	ratio = 0.18	> V_u		OK	

Gusset Plate - Shear Ruptureratio = 34.5 / 182.0 = **0.19** **PASS****Plate Shear Rupture Check**

Plate size	width $b_p = 12.442$ [in]	thickness $t_p = 0.500$ [in]
Plate tensile strength	$F_u = 65.0$ [ksi]	
Plate net area in shear	$A_{nv} = b_p t_p$	= 6.221 [in ²]
Shear force in demand	$V_u =$	= 34.5 [kips]
Plate shear rupture strength	$R_n = 0.6 F_u A_{nv}$	= 242.6 [kips] AISC 15 th Eq J4-4
Resistance factor-LRFD	$\phi = 0.75$	
	$\phi R_n =$	= 182.0 [kips]
	ratio = 0.19	> V_u OK

Gusset Plate - Axial Yieldratio = 17.5 / 279.9 = **0.06** **PASS****Plate Tensile Yielding Check**

Plate size	width $b_p = 12.442$ [in]	thickness $t_p = 0.500$ [in]
Plate yield strength	$F_y = 50.0$ [ksi]	
Plate gross area in shear	$A_g = b_p t_p$	= 6.221 [in ²]
Tensile force required	$P_u =$	= 17.5 [kips]
Plate tensile yielding strength	$R_n = F_y A_g$	= 311.1 [kips] AISC 15 th Eq J4-1
Resistance factor-LRFD	$\phi = 0.90$	
	$\phi R_n =$	= 279.9 [kips]
	ratio = 0.06	> P_u OK

Gusset Plate - Flexural Yield Interactratio = **0.04** **PASS**

Gusset plate	width $b_p = 12.442$ [in]	thick $t_p = 0.500$ [in]
	yield $F_y = 50.0$ [ksi]	
Shear plate - gross area	$A_g = b_p \times t_p$	= 6.221 [in ²]
Shear plate - plastic modulus	$Z_p = (b_p \times t_p^2) / 4$	= 19.35 [in ³]
Flexural strength available	$M_c = \phi F_y Z_p \quad \phi=0.90$	= 72.56 [kip-ft]
Flexural strength required	$M_r =$ from gusset interface forces calc	= 0.00 [kip-ft]
Axial strength available	$P_c =$ from axial tensile yield check	= 279.9 [kips]
Axial strength required	$P_r =$ from gusset interface forces calc	= 17.5 [kips]
Shear strength available	$V_c =$ from shear yielding check	= 186.6 [kips]
Shear strength required	$V_r =$ from gusset interface forces calc	= 34.5 [kips]
Flexural yield interaction	ratio = $(\frac{V_r}{V_c})^2 + (\frac{P_r}{P_c} + \frac{M_r}{M_c})^2$	= 0.04 AISC 15 th Eq 10-5
		< 1.0 OK

Gusset Plate - Flexural Rupture Interact		ratio =	= 0.04	PASS
Gusset plate	width $b_p = 12.442$ [in] tensile $F_u = 65.0$ [ksi]	thick $t_p = 0.500$ [in]		
Net area of plate	$A_n = b_p \times t_p$	= 6.221 [in ²]		
Plastic modulus of net section	$Z_{net} = (b_p \times t_p^2) / 4$	= 19.35 [in ³]		
Flexural strength available	$M_c = \phi F_u Z_{net}$ $\phi=0.75$	= 78.61 [kip-ft]		
Flexural strength required	$M_r =$ from gusset interface forces calc	= 0.00 [kip-ft]		
Shear strength available	$V_c =$ from shear rupture check	= 182.0 [kips]		
Shear strength required	$V_r =$ from gusset interface forces calc	= 34.5 [kips]		
Flexural rupture interaction	$\text{ratio} = \left(\frac{V_r}{V_c} \right)^2 + \left(\frac{M_r}{M_c} \right)^2$	= 0.04	AISC 15 th Eq 10-5	
		< 1.0		OK

Gusset to Beam Weld Strength		ratio = 2.77 / 11.14	= 0.25	PASS
Gusset to Beam Interface - Forces				
	shear $H_b = 34.5$ [kips]	axial $V_b = 17.5$ [kips] in compression		
	moment $M_b = 0.00$ [kip-ft]			
Gusset-beam fillet weld length	$L_w =$	= 12.442 [in]		
Gusset to Beam Interface - Combined Weld Stress				
Weld stress from axial force	$f_a = V_b / L_{wb}$	= 0.00 [kip/in] in compression		
Weld stress from shear force	$f_v = H_b / L_{wb}$	= 2.77 [kip/in]		
Weld stress from moment force	$f_b = \frac{M}{L^2 / 6}$	= 0.00 [kip/in]		
Weld stress combined - max	$f_{max} = f_v$	= 2.773 [kip/in]	AISC 15 th Eq 8-11	
Weld resultant load angle	$\theta =$ weld only has shear component	= 0.0 [°]		
Fillet Weld Strength Calc				
Fillet weld leg size	$w = \frac{5}{16}$ [in]	load angle $\theta = 0.0$ [°]		
Electrode strength	$F_{EXX} = 70.0$ [ksi]	strength coeff $C_1 = 1.00$	AISC 15 th Table 8-3	
Number of weld line	$n = 2$ for double fillet			
Load angle coefficient	$C_2 = (1 + 0.5 \sin^{1.5} \theta)$	= 1.00	AISC 15 th Page 8-9	
Fillet weld shear strength	$R_{n-w} = 0.6 (C_1 \times 70 \text{ ksi}) 0.707 w n C_2$	= 18.56 [kip/in]	AISC 15 th Eq 8-1	
Base metal - gusset plate	thickness $t = 0.500$ [in]	tensile $F_u = 65.0$ [ksi]		
Base metal - gusset plate is in shear, <u>shear</u> rupture as per AISC 15 th Eq J4-4 is checked			AISC 15 th J2.4	
Base metal shear rupture	$R_{n-b} = 0.6 F_u t$	= 19.50 [kip/in]	AISC 15 th Eq J4-4	
Double fillet linear shear strength	$R_n = \min (R_{n-w}, R_{n-b})$	= 18.559 [kip/in]	AISC 15 th Eq 9-2	
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq 8-1	
	$\phi R_n =$	= 13.92 [kip/in]		
When gusset plate is directly welded to beam or column, apply 1.25 ductility factor to allow adequate force redistribution in the weld group			AISC 15 th Page 13-11	
Weld strength used for design after applying ductility factor	$\phi R_n = \phi R_n \times (1/1.25)$	= 11.14 [kip/in]		
	ratio = 0.25	> f_{max}		OK

Beam Web Local Yielding		ratio = 17.5 / 179.4	= 0.10	PASS
Concentrated force from gusset	$P_u =$	= 17.5	[kips]	
Beam section	$d = 7.913$ [in]	$t_f = 0.402$	[in]	
	$t_w = 0.244$ [in]	$k = 0.906$	[in]	
	yield $F_y = 50.0$ [ksi]			
Length of bearing	$l_b =$ Gusset/Beam interface length	= 12.442	[in]	
Gusset plate corner clip	clip = from user input	= 0.750	[in]	
Distance from normal force applied point to member end	$l_N = 0.5 l_b + \text{clip}$	= 6.971	[in]	
	when $l_N \leq d$, use AISC 15 th Eq J10-3			AISC 15 th Eq J10-3
Beam web local yielding strength	$R_n = F_y t_w (2.5 k + l_b)$	= 179.4	[kips]	AISC 15 th Eq J10-3
Resistance factor-LRFD	$\phi = 1.00$			
	$\phi R_n =$	= 179.4	[kips]	
	ratio = 0.10	> P_u		OK

Beam Web Local Crippling		ratio = 17.5 / 178.4	= 0.10	PASS
Concentrated force from gusset	$P_u =$	= 17.5	[kips]	
Beam section	$d = 7.913$ [in]	$t_f = 0.402$	[in]	
	$t_w = 0.244$ [in]	$k = 0.906$	[in]	
	yield $F_y = 50.0$ [ksi]	$E = 29000.0$ [ksi]		
Length of bearing	$l_b =$ Gusset/Beam interface length	= 12.442	[in]	
Gusset plate corner clip	clip = from user input	= 0.750	[in]	
Distance from normal force applied point to member end	$l_N = 0.5 l_b + \text{clip}$	= 6.971	[in]	
	when $l_N \geq d/2$, use Eq J10-4			AISC 15 th Eq J10-4
Beam web local crippling strength	$R_n = 0.8 t_w^2 \left[1 + 3 \left(\frac{l_b}{d} \frac{t_w}{t_f} \right)^{1.5} \right] \times \left(\frac{E F_y t_f}{t_w} \right)^{0.5}$	= 237.8	[kips]	AISC 15 th Eq J10-4
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J10.3
	$\phi R_n =$	= 178.4	[kips]	
	ratio = 0.10	> P_u		OK

Beam to Column	End Plate Connection		Code=AISC 360-16 LRFD		
Result Summary	geometries & weld limitations = PASS		limit states max ratio = 0.99 PASS		
Geometry Restriction Check - End Plate to Column Flange			PASS		
Min Bolt Edge Distance - End Plate to Column Flange					
Bolt diameter	$d_b =$	= 0.750 [in]			
Min edge distance allowed	$L_{e-min} =$	= 1.000 [in]	AISC 15 th Table J3.4		
Min edge distance in End Plate to Column Flange	$L_e =$	= 1.375 [in]			
		$\geq L_{e-min}$	OK		
Min Bolt Spacing - End Plate to Column Flange					
Bolt diameter	$d_b =$	= 0.750 [in]			
Min bolt spacing allowed	$L_{s-min} = 2.667 d_b$	= 2.000 [in]	AISC 15 th J3.3		
Min Bolt spacing in End Plate to Column Flange	$L_s =$	= 3.500 [in]			
		$\geq L_{s-min}$	OK		
Geometry Restriction Check - End Plate-Bolt Gage Clearance			PASS		
Bolt Gage Entering Clearance Check - Plate Welded to End Plate					
Bolt diameter	$d_b = 0.750$ [in]	gage g = 3.500 [in]			
Bolt entering clearance	$c_3 =$ from AISC manual Table 7-15	= 0.750 [in]	AISC 15 th Table 7-15		
Plate thickness	$t = 0.244$ [in]	dbl fillet w = 0.250 [in]			
Bolt center clearance distance to fillet toe	$c = (g - t - 2w) / 2$	= 1.378 [in]			
		$\geq c_3$	OK AISC 15 th Table 7-15		
Geometry Restriction Check - Column Flange-Bolt Gage Clearance			PASS		
Bolt Gage Entering Clearance Check - Bolt on W Shape Flange					
Bolt diameter	$d_b = 0.750$ [in]	gage g = 3.500 [in]			
Bolt entering clearance	$c_3 =$ from AISC manual Table 7-15	= 0.750 [in]	AISC 15 th Table 7-15		
W section	$t_w = 0.315$ [in]	$k_1 = 0.748$ [in]			
Bolt center clearance distance to fillet toe	$c = (g - 2k_1) / 2$	= 1.002 [in]			
		$\geq c_3$	OK AISC 15 th Table 7-15		
Beam Flange Fillet Weld Limitation			PASS		
Min Fillet Weld Size					
Thinner part joined thickness	$t =$	= 0.402 [in]			
Min fillet weld size allowed	$w_{min} =$	= 0.188 [in]	AISC 15 th Table J2.4		
Fillet weld size provided	$w =$	= 0.250 [in]			
		$\geq w_{min}$	OK		
Min Fillet Weld Length					
Fillet weld size provided	$w =$	= 0.250 [in]			
Min fillet weld length allowed	$L_{min} = 4 \times w$	= 1.000 [in]	AISC 15 th J2.2b		
Min fillet weld length	$L = 0.5 b_f - k_1$	= 2.574 [in]			
		$\geq L_{min}$	OK		

Beam Web Fillet Weld Limitation**PASS****Min Fillet Weld Size**

Thinner part joined thickness	$t =$	= 0.244 [in]	
Min fillet weld size allowed	$w_{min} =$	= 0.125 [in]	AISC 15 th Table J2.4
Fillet weld size provided	$w =$	= 0.250 [in]	

 $\geq w_{min}$ **OK****Min Fillet Weld Length**

Fillet weld size provided	$w =$	= 0.250 [in]	
Min fillet weld length allowed	$L_{min} = 4 \times w$	= 1.000 [in]	AISC 15 th J2.2b
Min fillet weld length	$L = d - 2k$	= 6.101 [in]	

 $\geq L_{min}$ **OK****Brace Force Load Case 1**shear $V = 11.3$ kips axial $P = -34.4$ kips (T)ratio = **0.43** **PASS****Beam Web - Shear Yielding**ratio = $11.3 / 103.7 = 0.11$ **PASS**

Calculate gusset or stiff plate length outside beam flange and count it as beam web extension to resist shear

Beam sect depth W200x36	$d_b = 7.913$ [in]	
Bolt pitch & edge distance	$d_1 = 2.500$ [in]	$e_v = 1.375$ [in]
Beam web extension outside beam flange	$L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip	= 6.250 [in]
Total beam web depth to resist shear	$L = d_b + L_e$	= 14.163 [in]

Plate Shear Yielding Check

Plate size	width $b_p = 14.163$ [in]	thickness $t_p = 0.244$ [in]	
Plate yield strength	$F_y = 50.0$ [ksi]		
Plate gross area in shear	$A_{gv} = b_p t_p$	= 3.456 [in ²]	
Shear force required	$V_u =$	= 11.3 [kips]	
Plate shear yielding strength	$R_n = 0.6 F_y A_{gv}$	= 103.7 [kips]	AISC 15 th Eq J4-3
Resistance factor-LRFD	$\phi = 1.00$		AISC 15 th Eq J4-3
	$\phi R_n =$	= 103.7 [kips]	
	ratio = 0.11	> V_u	OK

Beam Web - Shear Ruptureratio = 11.3 / 101.1 = **0.11** **PASS**

Calculate gusset or stiff plate length outside beam flange and count it as beam web extension to resist shear

Beam sect depth W200x36 $d_b = 7.913$ [in]Bolt pitch & edge distance $d_1 = 2.500$ [in] $e_v = 1.375$ [in]Beam web extension outside beam flange $L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip = 6.250 [in]Total beam web depth to resist shear $L = d_b + L_e$ = **14.163** [in]**Plate Shear Rupture Check**Plate size width $b_p = 14.163$ [in] thickness $t_p = 0.244$ [in]Plate tensile strength $F_u = 65.0$ [ksi]Plate net area in shear $A_{nv} = b_p t_p$ = 3.456 [in²]Shear force in demand $V_u =$ = **11.3** [kips]Plate shear rupture strength $R_n = 0.6 F_u A_{nv}$ = 134.8 [kips] AISC 15th Eq J4-4Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq J4-4 $\phi R_n =$ = **101.1** [kips]ratio = **0.11** > V_u **OK****Beam - Tensile Yielding**ratio = 34.4 / 318.8 = **0.11** **PASS**Gross area subject to tension $A_g =$ = 7.084 [in²]Steel yield strength $F_y =$ = 50.0 [ksi]Tensile force required $P_u =$ = **34.4** [kips]Tensile yielding strength $R_n = F_y A_g$ = 354.2 [kips] AISC 15th Eq D2-1Resistance factor-LRFD $\phi = 0.90$ AISC 15th D2 (a) $\phi R_n =$ = **318.8** [kips] AISC 15th Eq D2-1ratio = **0.11** > P_u **OK****Beam - Tensile Rupture**ratio = 34.4 / 345.3 = **0.10** **PASS**

W beam section = W200x36

W section net area $A_n = A_g$ = 7.084 [in²]Shear lag factor $U =$ = 1.000Tensile force required $P_u =$ = **34.4** [kips]Tensile effective net area $A_e = A_n U$ = 7.084 [in²]Plate tensile strength $F_u =$ = 65.0 [ksi]Tensile rupture strength $R_n = F_u A_e$ = 460.5 [kips] AISC 15th Eq D2-2Resistance factor-LRFD $\phi = 0.75$ AISC 15th D2 (b) $\phi R_n =$ = **345.3** [kips] AISC 15th Eq D2-2ratio = **0.10** > P_u **OK**

End Plate - Shear Yield

ratio = 5.7 / 293.7

= 0.02 PASS

Plate Shear Yielding Check

Plate size

width $b_p = 15.663$ [in]thickness $t_p = 0.625$ [in]

Plate yield strength

 $F_y = 50.0$ [ksi]

Plate gross area in shear

 $A_{gv} = b_p t_p$ = 9.789 [in²]

Shear force required

 $V_u =$

= 5.7 [kips]

Plate shear yielding strength

 $R_n = 0.6 F_y A_{gv}$ = 293.7 [kips] AISC 15th Eq J4-3

Resistance factor-LRFD

 $\phi = 1.00$ AISC 15th Eq J4-3 $\phi R_n =$

= 293.7 [kips]

ratio = 0.02

> V_u

OK

End Plate - Shear Rupture

ratio = 5.7 / 222.4

= 0.03 PASS

Plate Shear Rupture Check

Bolt hole diameter

bolt dia $d_b = \frac{3}{4}$ [in]bolt hole dia $d_h = \frac{7}{8}$ [in]AISC 15th B4.3b

Number of bolt

 $n = 4$

Plate size

width $b_p = 15.663$ [in]thickness $t_p = 0.625$ [in]

Plate tensile strength

 $F_u = 65.0$ [ksi]

Plate net area in shear

 $A_{nv} = (b_p - n d_h) t_p$ = 7.602 [in²]

Shear force required

 $V_u =$

= 5.7 [kips]

Plate shear rupture strength

 $R_n = 0.6 F_u A_{nv}$ = 296.5 [kips] AISC 15th Eq J4-4

Resistance factor-LRFD

 $\phi = 0.75$ AISC 15th Eq J4-4 $\phi R_n =$

= 222.4 [kips]

ratio = 0.03

> V_u

OK

End Plate - Block Shear - Center Strip

ratio = 11.3 / 402.2

= 0.03 PASS

Plate Block Shear - Center Strip

Bolt hole diameter

bolt dia $d_b = \frac{3}{4}$ [in]bolt hole dia $d_h = \frac{7}{8}$ [in]AISC 15th B4.3b

Plate thickness

 $t_p = 0.625$ [in]

Plate strength

 $F_y = 50.0$ [ksi] $F_u = 65.0$ [ksi]

Bolt no in ver & hor dir

 $n_v = 2$ $n_h = 4$

Bolt spacing in ver & hor dir

 $s_v = 3.500$ [in] $s_h = 3.500$ [in]

Bolt edge dist in ver & hor dir

 $e_v = 1.375$ [in] $e_h = 1.375$ [in]

Gross area subject to shear

 $A_{gv} = [(n_h - 1)s_h + e_h]t_p \times 2$ = 14.844 [in²]

Net area subject to shear

 $A_{nv} = A_{gv} - [(n_h - 1) + 0.5]d_h t_p \times 2$ = 11.016 [in²]

Net area subject to tension

when sheared out by center strip

 $A_{nt} = (n_v - 1)(s_v - d_h)t_p$ = 1.641 [in²]

Block shear strength required

 $V_u =$

= 11.3 [kips]

Uniform tension stress factor

 $U_{bs} = 1.00$ AISC 15th Fig C-J4.2

Bolt shear resistance provided

 $R_n = \min(0.6F_u A_{nv}, 0.6F_y A_{gv}) +$

= 536.3 [kips]

AISC 15th Eq J4-5 $U_{bs} F_u A_{nt}$ $\phi = 0.75$ AISC 15th Eq J4-5 $\phi R_n =$

= 402.2 [kips]

ratio = 0.03

> V_u

OK

End Plate - Block Shear - 2-Side Strip		ratio = 11.3 / 379.3	= 0.03	PASS
Plate Block Shear - 2 Side Strips				
Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$	[in]	bolt hole dia $d_h = \frac{7}{8}$	[in] AISC 15 th B4.3b
Plate thickness	$t_p = 0.625$	[in]		
Plate strength	$F_y = 50.0$	[ksi]	$F_u = 65.0$	[ksi]
Bolt no in ver & hor dir	$n_v = 2$		$n_h = 4$	
Bolt spacing in ver & hor dir	$s_v = 3.500$	[in]	$s_h = 3.500$	[in]
Bolt edge dist in ver & hor dir	$e_v = 1.375$	[in]	$e_h = 1.375$	[in]
Gross area subject to shear	$A_{gv} = [(n_h - 1)s_h + e_h]t_p \times 2$		= 14.844	[in ²]
Net area subject to shear	$A_{nv} = A_{gv} - [(n_h - 1) + 0.5]d_h t_p \times 2$		= 11.016	[in ²]
Net area subject to tension when sheared out by 2 side strips	$A_{nt} = (e_v - 0.5d_h)t_p \times 2$		= 1.172	[in ²]
Block shear strength required	$V_u =$		= 11.3	[kips]
Uniform tension stress factor	$U_{bs} = 1.00$			AISC 15 th Fig C-J4.2
Bolt shear resistance provided	$R_n = \min(0.6F_u A_{nv}, 0.6F_y A_{gv}) + U_{bs} F_u A_{nt}$		= 505.8	[kips] AISC 15 th Eq J4-5
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th Eq J4-5
	$\phi R_n =$		= 379.3	[kips]
	ratio = 0.03		> V_u	OK

End Plate - Bolt Bearing on End Plate

ratio = 11.3 / 143.1

= 0.08 **PASS****Single Bolt Shear Strength**

Bolt shear stress	bolt grade = A325-N	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2
	bolt dia $d_b = 0.750$ [in]	bolt area $A_b = 0.442$ [in ²]	
Single bolt shear strength	$R_{n-bolt} = F_{nv} A_b$	= 23.9 [kips]	AISC 15 th Eq J3-1

Bolt Bearing/TearOut Strength on Plate

Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{13}{16}$ [in]	AISC 15 th Table J3.3
Bolt spacing & edge distance	spacing $L_s = 3.500$ [in]	edge distance $L_e = 1.375$ [in]	
Plate tensile strength	$F_u = 65.0$ [ksi]		
Plate thickness	$t = 0.625$ [in]		

Interior Bolt

Bolt hole edge clear distance	$L_c = L_s - d_h$	= 2.688 [in]	
Bolt tear out/bearing strength	$R_{n-t\&b-in} = 1.5 L_c t F_u \leq 3.0 d_b t F_u$ = 163.8 ≤ 91.4		AISC 15 th Eq J3-6b
Bolt strength at interior	$R_{n-in} = \min (R_{n-t\&b-in}, R_{n-bolt})$	= 23.9 [kips]	

Edge Bolt

Bolt hole edge clear distance	$L_c = L_e - d_h / 2$	= 0.969 [in]	
Bolt tear out/bearing strength	$R_{n-t\&b-ed} = 1.5 L_c t F_u \leq 3.0 d_b t F_u$ = 59.0 ≤ 91.4		AISC 15 th Eq J3-6b
Bolt strength at edge	$R_{n-ed} = \min (R_{n-t\&b-ed}, R_{n-bolt})$	= 23.9 [kips]	

Number of bolt	interior $n_{in} = 6$	edge $n_{ed} = 2$	
Bolt bearing strength for all bolts	$R_n = n_{in} R_{n-in} + n_{ed} R_{n-ed}$	= 190.9 [kips]	
Required shear strength	$V_u =$	= 11.3 [kips]	
Bolt resistance factor-LRFD	$\phi = 0.75$		AISC 15 th J3.10
	$\phi R_n =$	= 143.1 [kips]	
	ratio = 0.08	> V_u	OK

End Plate / Column - Bolt Shear

ratio = 11.3 / 143.1

= 0.08 **PASS**

Bolt A325-N	dia $d_b = 0.750$ [in]	$A_b = 0.442$ [in ²]	
Bolt shear stress	grade = A325-N	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2
Number of bolt carried shear	$n_s = 8.0$	shear plane $m = 1$	
Bolt group eccentricity coefficient	$C_{ec} =$	= 1.000	
Required shear strength	$V_u =$	= 11.3 [kips]	
Bolt shear strength	$R_n = F_{nv} A_b n_s m C_{ec}$	= 190.9 [kips]	AISC 15 th Eq J3-1
Bolt resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J3-1
	$\phi R_n =$	= 143.1 [kips]	
	ratio = 0.08	> V_u	OK

End Plate / Column - Bolt Bearing on Column		ratio = 11.3 / 143.1	= 0.08	PASS
Single Bolt Shear Strength				
Bolt shear stress	bolt grade = A325-N	$F_{nv} = 54.0$ [ksi]		AISC 15 th Table J3.2
	bolt dia $d_b = 0.750$ [in]	bolt area $A_b = 0.442$ [in ²]		
Single bolt shear strength	$R_{n-bolt} = F_{nv} A_b$	= 23.9	[kips]	AISC 15 th Eq J3-1
Bolt Bearing/TearOut Strength on Plate				
Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{13}{16}$ [in]		AISC 15 th Table J3.3
Bolt spacing	spacing $L_s = 3.500$ [in]			
Plate tensile strength	$F_u = 65.0$ [ksi]			
Plate thickness	$t = 0.531$ [in]			
Interior Bolt				
Bolt hole edge clear distance	$L_c = L_s - d_h$	= 2.688	[in]	
Bolt tear out/bearing strength	$R_{n-t\&b-in} = 1.5 L_c t F_u \leq 3.0 d_b t m F_u$			AISC 15 th Eq J3-6b
	= 139.1 ≤ 77.7	= 77.7	[kips]	
Bolt strength at interior	$R_{n-in} = \min (R_{n-t\&b-in}, R_{n-bolt})$	= 23.9	[kips]	
Number of bolt	interior $n_{in} = 8$			
Bolt bearing strength for all bolts	$R_n = n_{in} R_{n-in}$	= 190.9	[kips]	
Required shear strength	$V_u =$	= 11.3	[kips]	
Bolt resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.10
	$\phi R_n =$	= 143.1	[kips]	
	ratio = 0.08	> V_u		OK

Bolt Tensile Prying Action on End Plate		ratio = 4.3 / 23.6	= 0.18	PASS
Bolt group forces	shear V = 11.3 [kips]	axial P = -34.4 [kips]		
Single Bolt Tensile Capacity Without Considering Prying				
Bolt grade A325-N	dia d_b = 0.750 [in]	area A_b = 0.442 [in ²]		
Nominal tensile/shear stress	F_{nt} = 90.0 [ksi]	F_{nv} = 54.0 [ksi]		AISC 15 th Table J3.2
Bolt group shear force	shear V = 11.3 [kips]	no of bolt n = 8		
Shear stress required	$f_{rv} = V / (n A_b)$	= 3.2 [ksi]		
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.7
Modified nominal tensile stress	$F'_{nt} = 1.3 F_{nt} - \frac{F_{nt}}{\phi F_{nv}} f_{rv} \leq F_{nt}$	= 90.0 [ksi]		AISC 15 th Eq J3-3a
Bolt normal tensile strength	$r_n = F'_{nt} A_b$	= 39.8 [kips]		AISC 15 th Eq J3-1
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.6
Single bolt tensile capacity	$\phi r_n =$	= 29.8 [kips]		
Single Bolt Tensile Capacity After Considering Prying				
End plate	width w = 6.250 [in]	bolt gage g = 3.500 [in]		
	web t_w = 0.244 [in]			
Dist from bolt center to plate edge	$a = 0.5 (w - g)$	= 1.375 [in]		
	$a' = a + 0.5 d_b \leq (1.25 b + 0.5 d_b)$	= 1.750 [in]		AISC 15 th Eq 9-23
Bolt hole diameter	bolt dia d_b = 0.750 [in]	bolt hole dia d_h = 0.813 [in]		AISC 15 th B4.3b
Dist from bolt center to face of web	$b = 0.5(g - t_w)$	= 1.628 [in]		
	$b' = b - 0.5 d_b$	= 1.253 [in]		AISC 15 th Eq 9-18
Bolt pitch spacing	$s_v = 3.500$ [in]			
Bolt tributary length	$p = s_v \quad p \leq 2b \text{ and } p \leq s_v$	= 3.256 [in]		AISC 15 th Page 9-12
	$\rho = b' / a'$	= 0.716		AISC 15 th Eq 9-22
	$\delta = 1 - d_h / p$	= 0.750		AISC 15 th Eq 9-20
Tensile capacity per bolt before considering prying	B = from calc shown in above section	= 29.8 [kips]		
Resistance factor-LRFD	$\phi = 0.90$			AISC 15 th Page 9-12
End plate thickness	$t = 0.625$ [in]	tensile F_u = 65.0 [ksi]		
Plate thickness req'd to develop bolt tensile capacity without prying	$t_c = (\frac{4 B b'}{\phi p F_u})^{0.5}$	= 0.886 [in]		AISC 15 th Eq 9-26a
	$a' = \frac{1}{\delta(1+\rho)} [(\frac{t_c}{t})^2 - 1]$	= 0.783		AISC 15 th Eq 9-28
when $0 \leq a' \leq 1$	$Q = (\frac{t}{t_c})^2 (1 + \delta a')$	= 0.790		AISC 15 th Eq 9-27
Bolt tensile force per bolt in demand	T = from calc shown below	= 4.3 [kips]		
Tensile strength per bolt after considering prying	$\phi r_n = B \times Q$	= 23.6 [kips]		AISC 15 th Eq 9-27
	ratio = 0.18	> T	OK	
Calculate Max Single Bolt Tensile Load				
Bolt group force	axial P = 34.4 [kips]			
Bolt number	Bolt Row $n_h = 2$	Bolt Col $n_v = 4$		
Bolt tensile force per bolt	$T = P / (n_v n_h)$	= 4.3 [kips]		
Bolt Tensile Prying Action on Column Flange		ratio = 4.3 / 18.8	= 0.23	PASS
Bolt group forces	shear V = 11.3 [kips]	axial P = -34.4 [kips]		

Single Bolt Tensile Capacity Without Considering Prying

Bolt grade A325-N	dia $d_b = 0.750$ [in]	area $A_b = 0.442$ [in^2]		
Nominal tensile/shear stress	$F_{nt} = 90.0$ [ksi]	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2	
Bolt group shear force	shear $V = 11.3$ [kips]	no of bolt $n = 8$		
Shear stress required	$f_{rv} = V / (n A_b)$	= 3.2	[ksi]	
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.7
Modified nominal tensile stress	$F'_{nt} = 1.3 F_{nt} - \frac{F_{nt}}{\phi F_{nv}} f_{rv} \leq F_{nt}$	= 90.0	[ksi]	AISC 15 th Eq J3-3a
Bolt normal tensile strength	$r_n = F'_{nt} A_b$	= 39.8	[kips]	AISC 15 th Eq J3-1
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.6
Single bolt tensile capacity	$\phi r_n =$	= 29.8	[kips]	

Single Bolt Tensile Capacity After Considering Prying

Column flange as tee	$b_f = 7.992$ [in]	bolt gage $g = 3.500$ [in]		
	web $t_w = 0.315$ [in]			
Dist from bolt center to flange edge	$a_{cf} = 0.5 (b_f - g)$	= 2.246	[in]	
End plate	width $w = 6.250$ [in]	bolt gage $g = 3.500$ [in]		
Dist from bolt center to plate edge	$a_{pl} = 0.5 (w - g)$	= 1.375	[in]	
Dist from bolt center to plate edge	$a = \min (a_{cf}, a_{pl})$	= 1.375	[in]	
	$a' = a + 0.5 d_b \leq (1.25 b + 0.5 d_b)$	= 1.750	[in]	AISC 15 th Eq 9-23
Bolt hole diameter	bolt dia $d_b = 0.750$ [in]	bolt hole dia $d_h = 0.813$ [in]		AISC 15 th B4.3b
Dist from bolt center to face of web	$b = 0.5(g - t_w)$	= 1.593	[in]	
	$b' = b - 0.5 d_b$	= 1.218	[in]	AISC 15 th Eq 9-18
Bolt pitch spacing	$s_v = 3.500$ [in]			
Bolt tributary length	$p = s_v \quad p \leq 2b \text{ and } p \leq s_v$	= 3.185	[in]	AISC 15 th Page 9-12
	$\rho = b' / a'$	= 0.696		AISC 15 th Eq 9-22
	$\delta = 1 - d_h / p$	= 0.745		AISC 15 th Eq 9-20
Tensile capacity per bolt before considering prying	$B = \text{from calc shown in above section}$	= 29.8	[kips]	
Resistance factor-LRFD	$\phi = 0.90$			AISC 15 th Page 9-12
Column flange thickness	$t = 0.531$ [in]	tensile $F_u = 65.0$ [ksi]		
Plate thickness req'd to develop bolt tensile capacity without prying	$t_c = \left(\frac{4 B b'}{\phi p F_u} \right)^{0.5}$	= 0.883	[in]	AISC 15 th Eq 9-26a
	$\alpha' = \frac{1}{\delta (1 + \rho)} [(\frac{t_c}{t})^2 - 1]$	= 1.397		AISC 15 th Eq 9-28
when $\alpha' > 1$	$Q = (\frac{t}{t_c})^2 (1 + \delta)$	= 0.631		AISC 15 th Eq 9-27
Bolt tensile force per bolt in demand	$T = \text{from calc shown below}$	= 4.3	[kips]	
Tensile strength per bolt after considering prying	$\phi r_n = B \times Q$	= 18.8	[kips]	AISC 15 th Eq 9-27
	ratio = 0.23	> T		OK

Calculate Max Single Bolt Tensile Load

Bolt group force	axial $P = 34.4$ [kips]		
Bolt number	Bolt Row $n_h = 2$	Bolt Col $n_v = 4$	
Bolt tensile force per bolt	$T = P / (n_v n_h)$	= 4.3	[kips]

Beam Flange Weld Strengthratio = 2.93 / 11.76 = **0.25** **PASS**

Assume beam T&B flange weld line takes 100% of tensile force and beam web weld line takes no tensile force.
 Shear force is shared by both flange and web weld lines. The shear force taken by beam flange weld line is calculated based on the beam flange weld length / total weld length ratio

Beam-column interface forces taken from Gusset Plate Interface Forces Calc above

Axial force axial P = -34.4 [kips] in tension

Shear force shear V = 11.3 [kips]

Beam section W200x36 $d_b = 7.913$ [in] $k_b = 0.906$ [in]

$b_{fb} = 6.496$ [in] $k_{1b} = 0.551$ [in]

Ver weld length on beam web $L_{w1} = d_b - 2 k_b = 6.101$ [in]

Bolt pitch & edge distance $d_1 = 2.500$ [in] $e_v = 1.375$ [in]

Ver weld length outside flange-weld line on stiff plate $L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip = 6.250 [in]

Ver weld length - total $L_w = L_{w1} + L_e = 12.351$ [in]

Fillet weld length on beam flange $L_f = (2b_{fb} - 2k_{1b}) / 2$ as double fillet = 5.945 [in]

Fillet weld length - total $L = L_w + 2 L_f = 24.241$ [in]

Shear force taken by weld at one side beam flange $V_u = \frac{L_f}{L} \times V = 2.8$ [kips]

Tensile force taken by weld at one side beam flange $P_u = 0.5P = -17.2$ [kips]

Beam flange weld length $L = \text{one side flange dbl fillet weld length} = 5.945$ [in]

Beam flange fillet weld size $w = 0.250$ [in]

Combined Weld Stress

Weld stress from axial tensile force $f_a = P_u / L = -2.89$ [kip/in]

Weld stress from shear force $f_v = V_u / L = 0.47$ [kip/in]

Weld stress combined - max $f_{max} = (\frac{f_a^2}{2} + \frac{f_v^2}{2})^{0.5} = 2.931$ [kip/in] AISC 15th Eq 8-11

Weld stress load angle $\theta = \tan^{-1}(\frac{f_a}{f_v}) = 80.8$ [°]

Fillet Weld Strength Calc

Fillet weld leg size $w = \frac{1}{4}$ [in] load angle $\theta = 80.8$ [°]

Electrode strength $F_{EXX} = 70.0$ [ksi] strength coeff $C_1 = 1.00$ AISC 15th Table 8-3

Number of weld line $n = 2$ for double fillet

Load angle coefficient $C_2 = (1 + 0.5 \sin^{1.5} \theta) = 1.49$ AISC 15th Page 8-9

Fillet weld shear strength $R_{n-w} = 0.6(C_1 \times 70 \text{ ksi}) 0.707 w n C_2 = 22.13$ [kip/in] AISC 15th Eq 8-1

Base metal - beam web thickness $t = 0.402$ [in] tensile $F_u = 65.0$ [ksi]

Base metal - beam web is in shear, shear rupture as per AISC 15th Eq J4-4 is checked AISC 15th J2.4

Base metal shear rupture $R_{n-b} = 0.6 F_u t = 15.68$ [kip/in] AISC 15th Eq J4-4

Double fillet linear shear strength $R_n = \min(R_{n-w}, R_{n-b}) = 15.678$ [kip/in] AISC 15th Eq 9-2

Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq 8-1

$\phi R_n = 11.759$ [kip/in]

ratio = **0.25** > f_{max} **OK**

Beam Web Weld Strength

ratio = 5.8 / 88.1

= 0.07 PASS

Assume beam T&B flange weld line takes 100% of tensile force and beam web weld line takes no tensile force.
 Shear force is shared by both flange and web weld lines. The shear force taken by beam web weld line is calculated based on the beam web weld length / total weld length ratio

Beam-column interface forces taken from Gusset Plate Interface Forces Calc above

Axial force	axial P = -34.4 [kips]	in tension
Shear force	shear V = 11.3 [kips]	
Beam section W200x36	$d_b = 7.913$ [in]	$k_b = 0.906$ [in]
	$b_{fb} = 6.496$ [in]	$k_{1b} = 0.551$ [in]
Ver weld length on beam web	$L_{w1} = d_b - 2 k_b$	= 6.101 [in]
Bolt pitch & edge distance	$d_1 = 2.500$ [in]	$e_v = 1.375$ [in]
Ver weld length outside flange-weld line on stiff plate	$L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip	= 6.250 [in]
Ver weld length - total	$L_w = L_{w1} + L_e$	= 12.351 [in]
Fillet weld length on beam flange	$L_f = (2b_{fb} - 2k_{1b}) / 2$ as double fillet	= 5.945 [in]
Fillet weld length - total	$L = L_w + 2 L_f$	= 24.241 [in]
Shear force taken by weld at beam web	$V_u = \frac{L_w}{L} \times V$	= 5.8 [kips]

Fillet Weld Strength Check

Fillet weld leg size	$w = \frac{1}{4}$ [in]	load angle $\theta = 0.0$ [°]	
Electrode strength	$F_{EXX} = 70.0$ [ksi]	strength coeff $C_1 = 1.00$	AISC 15 th Table 8-3
Number of weld line	$n = 2$ for double fillet		
Load angle coefficient	$C_2 = (1 + 0.5 \sin^{1.5} \theta)$	= 1.00	AISC 15 th Page 8-9
Fillet weld shear strength	$R_{n-w} = 0.6 (C_1 \times 70 \text{ ksi}) 0.707 w n C_2$	= 14.85 [kip/in]	AISC 15 th Eq 8-1
Base metal - beam web thickness $t = 0.244$ [in]	tensile $F_u = 65.0$ [ksi]		
Base metal - beam web is in shear, <u>shear</u> rupture as per AISC 15 th Eq J4-4 is checked			AISC 15 th J2.4
Base metal shear rupture	$R_{n-b} = 0.6 F_u t$	= 9.52 [kip/in]	AISC 15 th Eq J4-4
Double fillet linear shear strength	$R_n = \min(R_{n-w}, R_{n-b})$	= 9.516 [kip/in]	AISC 15 th Eq 9-2
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq 8-1
	$\phi R_n =$	= 7.137 [kip/in]	
Weld resistance required	$V_u =$	= 5.8 [kips]	
Fillet weld length - double fillet	$L =$	= 12.351 [in]	
Weld resistance provided	$\phi F_n = \phi R_n \times L$	= 88.1 [kips]	
	ratio = 0.07	> V_u	OK

Column Web Local Yielding		ratio = 34.4 / 296.4	= 0.12	PASS
Concentrated force on column	$P_u =$	= 34.4	[kips]	
Column section	$d = 9.921$ [in]	$t_f = 0.531$	[in]	
	$t_w = 0.315$ [in]	$k = 1.181$	[in]	
	yield $F_y = 50.0$ [ksi]			
Length of bearing	$l_b =$ end plate length	= 12.913	[in]	
Column web local yielding strength	$R_n = F_y t_w (5k + l_b)$	= 296.4	[kips]	AISC 15 th Eq J10-2
Resistance factor-LRFD	$\phi = 1.00$			
	$\phi R_n =$	= 296.4	[kips]	
	ratio = 0.12	> P_u	OK	

Column Flange Local Bending		ratio = 34.4 / 79.3	= 0.43	PASS
Concentrated force from gusset	$P_u =$	= 34.4	[kips]	
Column w section	$t_f = 0.531$ [in]	yield $F_y = 50.0$	[ksi]	
Column flange local bending strength	$R_n = 6.25 F_y t_f^2$	= 88.1	[kips]	AISC 15 th Eq J10-1
Resistance factor-LRFD	$\phi = 0.90$			AISC 15 th J10.1
	$\phi R_n =$	= 79.3	[kips]	
	ratio = 0.43	> P_u	OK	

Brace Force Load Case 2		shear $V = 46.3$ kips	axial $P = -78.2$ kips (T)	ratio = 0.99	PASS
Beam Web - Shear Yielding					
Calculate gusset or stiff plate length outside beam flange and count it as beam web extension to resist shear					
Beam sect depth W200x36	$d_b = 7.913$ [in]				
Bolt pitch & edge distance	$d_1 = 2.500$ [in]		$e_v = 1.375$ [in]		
Beam web extension outside beam flange	$L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip		= 6.250	[in]	
Total beam web depth to resist shear	$L = d_b + L_e$		= 14.163	[in]	
Plate Shear Yielding Check					
Plate size	width $b_p = 14.163$ [in]		thickness $t_p = 0.244$	[in]	
Plate yield strength	$F_y = 50.0$ [ksi]				
Plate gross area in shear	$A_{gv} = b_p t_p$		= 3.456	[in ²]	
Shear force required	$V_u =$		= 46.3	[kips]	
Plate shear yielding strength	$R_n = 0.6 F_y A_{gv}$		= 103.7	[kips]	AISC 15 th Eq J4-3
Resistance factor-LRFD	$\phi = 1.00$				AISC 15 th Eq J4-3
	$\phi R_n =$		= 103.7	[kips]	
	ratio = 0.45		> V_u	OK	

Beam Web - Shear Ruptureratio = 46.3 / 101.1 = **0.46** **PASS**

Calculate gusset or stiff plate length outside beam flange and count it as beam web extension to resist shear

Beam sect depth W200x36 $d_b = 7.913$ [in]Bolt pitch & edge distance $d_1 = 2.500$ [in] $e_v = 1.375$ [in]Beam web extension outside beam flange $L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip = 6.250 [in]Total beam web depth to resist shear $L = d_b + L_e$ = **14.163** [in]**Plate Shear Rupture Check**Plate size width $b_p = 14.163$ [in] thickness $t_p = 0.244$ [in]Plate tensile strength $F_u = 65.0$ [ksi]Plate net area in shear $A_{nv} = b_p t_p$ = 3.456 [in²]Shear force in demand $V_u =$ = **46.3** [kips]Plate shear rupture strength $R_n = 0.6 F_u A_{nv}$ = 134.8 [kips] AISC 15th Eq J4-4Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq J4-4 $\phi R_n =$ = **101.1** [kips]ratio = **0.46** > V_u **OK****Beam - Tensile Yielding**ratio = 78.2 / 318.8 = **0.25** **PASS**Gross area subject to tension $A_g =$ = 7.084 [in²]Steel yield strength $F_y =$ = 50.0 [ksi]Tensile force required $P_u =$ = **78.2** [kips]Tensile yielding strength $R_n = F_y A_g$ = 354.2 [kips] AISC 15th Eq D2-1Resistance factor-LRFD $\phi = 0.90$ AISC 15th D2 (a) $\phi R_n =$ = **318.8** [kips] AISC 15th Eq D2-1ratio = **0.25** > P_u **OK****Beam - Tensile Rupture**ratio = 78.2 / 345.3 = **0.23** **PASS**

W beam section = W200x36

W section net area $A_n = A_g$ = 7.084 [in²]Shear lag factor $U =$ = 1.000Tensile force required $P_u =$ = **78.2** [kips]Tensile effective net area $A_e = A_n U$ = 7.084 [in²]Plate tensile strength $F_u =$ = 65.0 [ksi]Tensile rupture strength $R_n = F_u A_e$ = 460.5 [kips] AISC 15th Eq D2-2Resistance factor-LRFD $\phi = 0.75$ AISC 15th D2 (b) $\phi R_n =$ = **345.3** [kips] AISC 15th Eq D2-2ratio = **0.23** > P_u **OK**

End Plate - Shear Yieldratio = 23.2 / 293.7 = **0.08** **PASS****Plate Shear Yielding Check**

Plate size	width $b_p = 15.663$ [in]	thickness $t_p = 0.625$ [in]	
Plate yield strength	$F_y = 50.0$ [ksi]		
Plate gross area in shear	$A_{gv} = b_p t_p$	= 9.789 [in ²]	
Shear force required	$V_u =$	= 23.2 [kips]	
Plate shear yielding strength	$R_n = 0.6 F_y A_{gv}$	= 293.7 [kips]	AISC 15 th Eq J4-3
Resistance factor-LRFD	$\phi = 1.00$		AISC 15 th Eq J4-3
	$\phi R_n =$	= 293.7 [kips]	
	ratio = 0.08	> V_u	OK

End Plate - Shear Ruptureratio = 23.2 / 222.4 = **0.10** **PASS****Plate Shear Rupture Check**

Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{7}{8}$ [in]		AISC 15 th B4.3b
Number of bolt	$n = 4$			
Plate size	width $b_p = 15.663$ [in]	thickness $t_p = 0.625$ [in]		
Plate tensile strength	$F_u = 65.0$ [ksi]			
Plate net area in shear	$A_{nv} = (b_p - n d_h) t_p$	= 7.602 [in ²]		
Shear force required	$V_u =$	= 23.2 [kips]		
Plate shear rupture strength	$R_n = 0.6 F_u A_{nv}$	= 296.5 [kips]	AISC 15 th Eq J4-4	
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J4-4	
	$\phi R_n =$	= 222.4 [kips]		
	ratio = 0.10	> V_u	OK	

End Plate - Block Shear - Center Stripratio = 46.3 / 402.2 = **0.12** **PASS****Plate Block Shear - Center Strip**

Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{7}{8}$ [in]		AISC 15 th B4.3b
Plate thickness	$t_p = 0.625$ [in]			
Plate strength	$F_y = 50.0$ [ksi]	$F_u = 65.0$ [ksi]		
Bolt no in ver & hor dir	$n_v = 2$	$n_h = 4$		
Bolt spacing in ver & hor dir	$s_v = 3.500$ [in]	$s_h = 3.500$ [in]		
Bolt edge dist in ver & hor dir	$e_v = 1.375$ [in]	$e_h = 1.375$ [in]		
Gross area subject to shear	$A_{gv} = [(n_h - 1)s_h + e_h]t_p \times 2$	= 14.844 [in ²]		
Net area subject to shear	$A_{nv} = A_{gv} - [(n_h - 1) + 0.5]d_h t_p \times 2$	= 11.016 [in ²]		
Net area subject to tension				
when sheared out by center strip	$A_{nt} = (n_v - 1)(s_v - d_h)t_p$	= 1.641 [in ²]		
Block shear strength required	$V_u =$	= 46.3 [kips]		
Uniform tension stress factor	$U_{bs} = 1.00$			AISC 15 th Fig C-J4.2
Bolt shear resistance provided	$R_n = \min(0.6F_u A_{nv}, 0.6F_y A_{gv}) + U_{bs} F_u A_{nt}$	= 536.3 [kips]	AISC 15 th Eq J4-5	
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq J4-5	
	$\phi R_n =$	= 402.2 [kips]		
	ratio = 0.12	> V_u	OK	

End Plate - Block Shear - 2-Side Strip

ratio = 46.3 / 379.3

= **0.12** **PASS****Plate Block Shear - 2 Side Strips**

Bolt hole diameter bolt dia $d_b = \frac{3}{4}$ [in] bolt hole dia $d_h = \frac{7}{8}$ [in] AISC 15th B4.3b

Plate thickness $t_p = 0.625$ [in]

Plate strength $F_y = 50.0$ [ksi] $F_u = 65.0$ [ksi]

Bolt no in ver & hor dir $n_v = 2$ $n_h = 4$

Bolt spacing in ver & hor dir $s_v = 3.500$ [in] $s_h = 3.500$ [in]

Bolt edge dist in ver & hor dir $e_v = 1.375$ [in] $e_h = 1.375$ [in]

Gross area subject to shear $A_{gv} = [(n_h - 1)s_h + e_h]t_p \times 2 = 14.844$ [in²]

Net area subject to shear $A_{nv} = A_{gv} - [(n_h - 1) + 0.5]d_h t_p \times 2 = 11.016$ [in²]

Net area subject to tension

when sheared out by 2 side strips $A_{nt} = (e_v - 0.5d_h)t_p \times 2 = 1.172$ [in²]

Block shear strength required $V_u =$ **46.3** [kips]

Uniform tension stress factor $U_{bs} = 1.00$ AISC 15th Fig C-J4.2

Bolt shear resistance provided $R_n = \min(0.6F_u A_{nv}, 0.6F_y A_{gv}) + U_{bs} F_u A_{nt} = 505.8$ [kips] AISC 15th Eq J4-5

Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq J4-5

$\phi R_n =$ **379.3** [kips]

ratio = **0.12** > V_u **OK**

End Plate - Bolt Bearing on End Plate

ratio = 46.3 / 143.1

= 0.32 PASS**Single Bolt Shear Strength**

Bolt shear stress	bolt grade = A325-N	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2
	bolt dia $d_b = 0.750$ [in]	bolt area $A_b = 0.442$ [in ²]	
Single bolt shear strength	$R_{n-bolt} = F_{nv} A_b$	= 23.9 [kips]	AISC 15 th Eq J3-1

Bolt Bearing/TearOut Strength on Plate

Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{13}{16}$ [in]	AISC 15 th Table J3.3
Bolt spacing & edge distance	spacing $L_s = 3.500$ [in]	edge distance $L_e = 1.375$ [in]	
Plate tensile strength	$F_u = 65.0$ [ksi]		
Plate thickness	$t = 0.625$ [in]		

Interior Bolt

Bolt hole edge clear distance	$L_c = L_s - d_h$	= 2.688 [in]	
Bolt tear out/bearing strength	$R_{n-t\&b-in} = 1.5 L_c t F_u \leq 3.0 d_b t F_u$ = 163.8 ≤ 91.4		AISC 15 th Eq J3-6b
Bolt strength at interior	$R_{n-in} = \min (R_{n-t\&b-in}, R_{n-bolt})$	= 23.9 [kips]	

Edge Bolt

Bolt hole edge clear distance	$L_c = L_e - d_h / 2$	= 0.969 [in]	
Bolt tear out/bearing strength	$R_{n-t\&b-ed} = 1.5 L_c t F_u \leq 3.0 d_b t F_u$ = 59.0 ≤ 91.4	= 59.0 [kips]	AISC 15 th Eq J3-6b
Bolt strength at edge	$R_{n-ed} = \min (R_{n-t\&b-ed}, R_{n-bolt})$	= 23.9 [kips]	

Number of bolt	interior $n_{in} = 6$	edge $n_{ed} = 2$	
Bolt bearing strength for all bolts	$R_n = n_{in} R_{n-in} + n_{ed} R_{n-ed}$	= 190.9 [kips]	
Required shear strength	$V_u =$	= 46.3 [kips]	
Bolt resistance factor-LRFD	$\phi = 0.75$		AISC 15 th J3.10
	$\phi R_n =$	= 143.1 [kips]	
	ratio = 0.32	> V_u	OK

End Plate / Column - Bolt Shear		ratio = 46.3 / 139.2	= 0.33	PASS
Bolt A325-N	dia d_b = 0.750 [in]	A_b = 0.442	[in ²]	
Bolt shear stress	grade = A325-N	F_{nv} = 54.0	[ksi]	AISC 15 th Table J3.2
Modified shear stress after considering combined tensile stress	F'_{nv} = from calc shown below	= 52.5	[ksi]	AISC 15 th J3.7
Number of bolt carried shear	n_s = 8.0	shear plane m = 1		
Bolt group eccentricity coefficient	C_{ec} =	= 1.000		
Required shear strength	V_u =	= 46.3	[kips]	
Bolt shear strength	R_n = $F'_{nv} A_b n_s m C_{ec}$	= 185.5	[kips]	AISC 15 th Eq J3-1
Bolt resistance factor-LRFD	ϕ = 0.75			AISC 15 th Eq J3-1
	ϕR_n =	= 139.2	[kips]	
	ratio = 0.33	> V_u	OK	
<hr/>				
Check If Modified Shear Stress F'_{nv} Shall Be Used				
Bolt group force	axial P = 78.2	[kips]		
Bolt grade	grade = A325-N			
Nominal shear stress	F_{nt} = 90.0	[ksi]		AISC 15 th Table J3.2
	bolt dia d_b = 0.750	[in]	bolt area A_b = 0.442	[in ²]
<hr/>				
Bolt number	Bolt Row n_v = 2		Bolt Col n_h = 4	
Tensile stress required	f_{rt} = $P / (n_v n_h A_b)$		= 22.1	[ksi]
Resistance factor-LRFD	ϕ = 0.75			AISC 15 th J3.7
Check tensile stress ratio limit	= $\frac{f_{rt}}{\phi F_{nt}}$	= 0.33		
		> 0.3		AISC 15 th J3.7
Combined tensile/shear effect shall be considered, modified tensile stress F'_{nv} shall be used				
<hr/>				
Calc Modified Shear Stress F'_{nv} Considering Shear Effect				
Bolt group force	axial P = 78.2	[kips]		
Bolt grade	grade = A325-N			
Nominal tensile/shear stress	F_{nt} = 90.0	[ksi]	F_{nv} = 54.0	[ksi]
	bolt dia d_b = 0.750	[in]	bolt area A_b = 0.442	[in ²]
<hr/>				
Bolt number	Bolt Row n_v = 2		Bolt Col n_h = 4	
Tensile stress required	f_{rt} = $P / (n_v n_h A_b)$		= 22.1	[ksi]
Resistance factor-LRFD	ϕ = 0.75			AISC 15 th J3.7
Modified nominal shear stress	$F'_{nv} = 1.3 F_{nv} - \frac{F_{nv}}{\phi F_{nt}} f_{rt} \leq F_{nv}$	= 52.5	[ksi]	AISC 15 th Eq J3-3a

End Plate / Column - Bolt Bearing on Column		ratio = 46.3 / 143.1	= 0.32	PASS
Single Bolt Shear Strength				
Bolt shear stress	bolt grade = A325-N	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2	
	bolt dia $d_b = 0.750$ [in]	bolt area $A_b = 0.442$ [in ²]		
Single bolt shear strength	$R_{n-bolt} = F_{nv} A_b$	= 23.9 [kips]	AISC 15 th Eq J3-1	
Bolt Bearing/TearOut Strength on Plate				
Bolt hole diameter	bolt dia $d_b = \frac{3}{4}$ [in]	bolt hole dia $d_h = \frac{13}{16}$ [in]	AISC 15 th Table J3.3	
Bolt spacing	spacing $L_s = 3.500$ [in]			
Plate tensile strength	$F_u = 65.0$ [ksi]			
Plate thickness	$t = 0.531$ [in]			
Interior Bolt				
Bolt hole edge clear distance	$L_c = L_s - d_h$	= 2.688 [in]		
Bolt tear out/bearing strength	$R_{n-t\&b-in} = 1.5 L_c t F_u \leq 3.0 d_b t m F_u$ = 139.1 ≤ 77.7		AISC 15 th Eq J3-6b	
Bolt strength at interior	$R_{n-in} = \min (R_{n-t\&b-in}, R_{n-bolt})$	= 23.9 [kips]		
Number of bolt	interior $n_{in} = 8$			
Bolt bearing strength for all bolts	$R_n = n_{in} R_{n-in}$	= 190.9 [kips]		
Required shear strength	$V_u =$	= 46.3 [kips]		
Bolt resistance factor-LRFD	$\phi = 0.75$		AISC 15 th J3.10	
	$\phi R_n =$	= 143.1 [kips]		
	ratio = 0.32	> V_u		OK

Bolt Tensile Prying Action on End Plate		ratio = 9.8 / 23.2	= 0.42	PASS
Bolt group forces	shear V = 46.3 [kips]	axial P = -78.2 [kips]		
Single Bolt Tensile Capacity Without Considering Prying				
Bolt grade A325-N	dia d_b = 0.750 [in]	area A_b = 0.442 [in ²]		
Nominal tensile/shear stress	F_{nt} = 90.0 [ksi]	F_{nv} = 54.0 [ksi]		AISC 15 th Table J3.2
Bolt group shear force	shear V = 46.3 [kips]	no of bolt n = 8		
Shear stress required	$f_{rv} = V / (n A_b)$	= 13.1 [ksi]		
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.7
Modified nominal tensile stress	$F'_{nt} = 1.3 F_{nt} - \frac{F_{nt}}{\phi F_{nv}} f_{rv} \leq F_{nt}$	= 87.9 [ksi]		AISC 15 th Eq J3-3a
Bolt normal tensile strength	$r_n = F'_{nt} A_b$	= 38.8 [kips]		AISC 15 th Eq J3-1
Resistance factor-LRFD	$\phi = 0.75$			AISC 15 th J3.6
Single bolt tensile capacity	$\phi r_n =$	= 29.1 [kips]		
Single Bolt Tensile Capacity After Considering Prying				
End plate	width w = 6.250 [in]	bolt gage g = 3.500 [in]		
	web t_w = 0.244 [in]			
Dist from bolt center to plate edge	$a = 0.5 (w - g)$	= 1.375 [in]		
	$a' = a + 0.5 d_b \leq (1.25 b + 0.5 d_b)$	= 1.750 [in]		AISC 15 th Eq 9-23
Bolt hole diameter	bolt dia d_b = 0.750 [in]	bolt hole dia d_h = 0.813 [in]		AISC 15 th B4.3b
Dist from bolt center to face of web	$b = 0.5(g - t_w)$	= 1.628 [in]		
	$b' = b - 0.5 d_b$	= 1.253 [in]		AISC 15 th Eq 9-18
Bolt pitch spacing	$s_v = 3.500$ [in]			
Bolt tributary length	$p = s_v \quad p \leq 2b \text{ and } p \leq s_v$	= 3.256 [in]		AISC 15 th Page 9-12
	$\rho = b' / a'$	= 0.716		AISC 15 th Eq 9-22
	$\delta = 1 - d_h / p$	= 0.750		AISC 15 th Eq 9-20
Tensile capacity per bolt before considering prying	B = from calc shown in above section	= 29.1 [kips]		
Resistance factor-LRFD	$\phi = 0.90$			AISC 15 th Page 9-12
End plate thickness	$t = 0.625$ [in]	tensile F_u = 65.0 [ksi]		
Plate thickness req'd to develop bolt tensile capacity without prying	$t_c = (\frac{4 B b'}{\phi p F_u})^{0.5}$	= 0.875 [in]		AISC 15 th Eq 9-26a
	$a' = \frac{1}{\delta(1+\rho)} [(\frac{t_c}{t})^2 - 1]$	= 0.747		AISC 15 th Eq 9-28
when $0 \leq a' \leq 1$	$Q = (\frac{t}{t_c})^2 (1 + \delta a')$	= 0.795		AISC 15 th Eq 9-27
Bolt tensile force per bolt in demand	T = from calc shown below	= 9.8 [kips]		
Tensile strength per bolt after considering prying	$\phi r_n = B \times Q$	= 23.2 [kips]		AISC 15 th Eq 9-27
	ratio = 0.42	> T	OK	
Calculate Max Single Bolt Tensile Load				
Bolt group force	axial P = 78.2 [kips]			
Bolt number	Bolt Row $n_h = 2$	Bolt Col $n_v = 4$		
Bolt tensile force per bolt	$T = P / (n_v n_h)$	= 9.8 [kips]		
Bolt Tensile Prying Action on Column Flange		ratio = 9.8 / 18.8	= 0.52	PASS
Bolt group forces	shear V = 46.3 [kips]	axial P = -78.2 [kips]		

Single Bolt Tensile Capacity Without Considering Prying

Bolt grade A325-N	dia $d_b = 0.750$ [in]	area $A_b = 0.442$ [in^2]		
Nominal tensile/shear stress	$F_{nt} = 90.0$ [ksi]	$F_{nv} = 54.0$ [ksi]	AISC 15 th Table J3.2	
Bolt group shear force	shear $V = 46.3$ [kips]	no of bolt $n = 8$		
Shear stress required	$f_{rv} = V / (n A_b)$	= 13.1 [ksi]		
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th J3.7	
Modified nominal tensile stress	$F'_{nt} = 1.3 F_{nt} - \frac{F_{nt}}{\phi F_{nv}} f_{rv} \leq F_{nt}$	= 87.9 [ksi]	AISC 15 th Eq J3-3a	
Bolt normal tensile strength	$r_n = F'_{nt} A_b$	= 38.8 [kips]	AISC 15 th Eq J3-1	
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th J3.6	
Single bolt tensile capacity	$\phi r_n =$	= 29.1 [kips]		

Single Bolt Tensile Capacity After Considering Prying

Column flange as tee	$b_f = 7.992$ [in]	bolt gage $g = 3.500$ [in]		
	web $t_w = 0.315$ [in]			
Dist from bolt center to flange edge	$a_{cf} = 0.5 (b_f - g)$	= 2.246 [in]		
End plate	width $w = 6.250$ [in]	bolt gage $g = 3.500$ [in]		
Dist from bolt center to plate edge	$a_{pl} = 0.5 (w - g)$	= 1.375 [in]		
Dist from bolt center to plate edge	$a = \min(a_{cf}, a_{pl})$	= 1.375 [in]		
	$a' = a + 0.5 d_b \leq (1.25 b + 0.5 d_b)$	= 1.750 [in]	AISC 15 th Eq 9-23	
Bolt hole diameter	bolt dia $d_b = 0.750$ [in]	bolt hole dia $d_h = 0.813$ [in]	AISC 15 th B4.3b	
Dist from bolt center to face of web	$b = 0.5(g - t_w)$	= 1.593 [in]		
	$b' = b - 0.5 d_b$	= 1.218 [in]	AISC 15 th Eq 9-18	
Bolt pitch spacing	$s_v = 3.500$ [in]			
Bolt tributary length	$p = s_v$ $p \leq 2b$ and $p \leq s_v$	= 3.185 [in]	AISC 15 th Page 9-12	
	$\rho = b' / a'$	= 0.696	AISC 15 th Eq 9-22	
	$\delta = 1 - d_h / p$	= 0.745	AISC 15 th Eq 9-20	
Tensile capacity per bolt before considering prying	$B = \text{from calc shown in above section}$	= 29.1 [kips]		
Resistance factor-LRFD	$\phi = 0.90$		AISC 15 th Page 9-12	
Column flange thickness	$t = 0.531$ [in]	tensile $F_u = 65.0$ [ksi]		
Plate thickness req'd to develop bolt tensile capacity without prying	$t_c = (\frac{4 B b'}{\phi p F_u})^{0.5}$	= 0.872 [in]	AISC 15 th Eq 9-26a	
	$\alpha' = \frac{1}{\delta(1+\rho)} [(\frac{t_c}{t})^2 - 1]$	= 1.345	AISC 15 th Eq 9-28	
when $\alpha' > 1$	$Q = (\frac{t}{t_c})^2 (1 + \delta)$	= 0.646	AISC 15 th Eq 9-27	
Bolt tensile force per bolt in demand	$T = \text{from calc shown below}$	= 9.8 [kips]		
Tensile strength per bolt after considering prying	$\phi r_n = B \times Q$	= 18.8 [kips]	AISC 15 th Eq 9-27	
	ratio = 0.52	> T	OK	

Calculate Max Single Bolt Tensile Load

Bolt group force	axial $P = 78.2$ [kips]		
Bolt number	Bolt Row $n_h = 2$	Bolt Col $n_v = 4$	
Bolt tensile force per bolt	$T = P / (n_v n_h)$	= 9.8 [kips]	

Beam Flange Weld Strengthratio = 6.85 / 11.76 = **0.58** **PASS**

Assume beam T&B flange weld line takes 100% of tensile force and beam web weld line takes no tensile force.
 Shear force is shared by both flange and web weld lines. The shear force taken by beam flange weld line is calculated based on the beam flange weld length / total weld length ratio

Beam-column interface forces taken from Gusset Plate Interface Forces Calc above

Axial force axial P = -78.2 [kips] in tension

Shear force shear V = 46.3 [kips]

Beam section W200x36 $d_b = 7.913$ [in] $k_b = 0.906$ [in]
 $b_{fb} = 6.496$ [in] $k_{1b} = 0.551$ [in]

Ver weld length on beam web $L_{w1} = d_b - 2 k_b = 6.101$ [in]

Bolt pitch & edge distance $d_1 = 2.500$ [in] $e_v = 1.375$ [in]

Ver weld length outside flange-weld line on stiff plate $L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip = 6.250 [in]

Ver weld length - total $L_w = L_{w1} + L_e = 12.351$ [in]

Fillet weld length on beam flange $L_f = (2b_{fb} - 2k_{1b}) / 2$ as double fillet = 5.945 [in]

Fillet weld length - total $L = L_w + 2 L_f = 24.241$ [in]

Shear force taken by weld at one side beam flange $V_u = \frac{L_f}{L} \times V = 11.4$ [kips]

Tensile force taken by weld at one side beam flange $P_u = 0.5P = -39.1$ [kips]

Beam flange weld length $L = \text{one side flange dbl fillet weld length} = 5.945$ [in]

Beam flange fillet weld size $w = 0.250$ [in]

Combined Weld Stress

Weld stress from axial tensile force $f_a = P_u / L = -6.58$ [kip/in]

Weld stress from shear force $f_v = V_u / L = 1.91$ [kip/in]

Weld stress combined - max $f_{max} = (\frac{f_a^2}{2} + \frac{f_v^2}{2})^{0.5} = 6.849$ [kip/in] AISC 15th Eq 8-11

Weld stress load angle $\theta = \tan^{-1}(\frac{f_a}{f_v}) = 73.8$ [°]

Fillet Weld Strength Calc

Fillet weld leg size $w = \frac{1}{4}$ [in] load angle $\theta = 73.8$ [°]

Electrode strength $F_{EXX} = 70.0$ [ksi] strength coeff $C_1 = 1.00$ AISC 15th Table 8-3

Number of weld line $n = 2$ for double fillet

Load angle coefficient $C_2 = (1 + 0.5 \sin^{1.5} \theta) = 1.47$ AISC 15th Page 8-9

Fillet weld shear strength $R_{n-w} = 0.6(C_1 \times 70 \text{ ksi}) 0.707 w n C_2 = 21.83$ [kip/in] AISC 15th Eq 8-1

Base metal - beam web thickness $t = 0.402$ [in] tensile $F_u = 65.0$ [ksi]

Base metal - beam web is in shear, shear rupture as per AISC 15th Eq J4-4 is checked AISC 15th J2.4

Base metal shear rupture $R_{n-b} = 0.6 F_u t = 15.68$ [kip/in] AISC 15th Eq J4-4

Double fillet linear shear strength $R_n = \min(R_{n-w}, R_{n-b}) = 15.678$ [kip/in] AISC 15th Eq 9-2

Resistance factor-LRFD $\phi = 0.75$ AISC 15th Eq 8-1

$\phi R_n = 11.759$ [kip/in]

ratio = **0.58** > f_{max} **OK**

Beam Web Weld Strength

ratio = 23.6 / 88.1

= **0.27** **PASS**

Assume beam T&B flange weld line takes 100% of tensile force and beam web weld line takes no tensile force.
 Shear force is shared by both flange and web weld lines. The shear force taken by beam web weld line is calculated based on the beam web weld length / total weld length ratio

Beam-column interface forces taken from Gusset Plate Interface Forces Calc above

Axial force	axial P = -78.2 [kips]	in tension
Shear force	shear V = 46.3 [kips]	
Beam section W200x36	$d_b = 7.913$ [in]	$k_b = 0.906$ [in]
	$b_{fb} = 6.496$ [in]	$k_{1b} = 0.551$ [in]
Ver weld length on beam web	$L_{w1} = d_b - 2 k_b$	= 6.101 [in]
Bolt pitch & edge distance	$d_1 = 2.500$ [in]	$e_v = 1.375$ [in]
Ver weld length outside flange-weld line on stiff plate	$L_e = 2(d_1 + e_v) - 2 \times 0.75$ in clip	= 6.250 [in]
Ver weld length - total	$L_w = L_{w1} + L_e$	= 12.351 [in]
Fillet weld length on beam flange	$L_f = (2b_{fb} - 2k_{1b}) / 2$ as double fillet	= 5.945 [in]
Fillet weld length - total	$L = L_w + 2 L_f$	= 24.241 [in]
Shear force taken by weld at beam web	$V_u = \frac{L_w}{L} \times V$	= 23.6 [kips]

Fillet Weld Strength Check

Fillet weld leg size	$w = \frac{1}{4}$ [in]	load angle $\theta = 0.0$ [°]	
Electrode strength	$F_{EXX} = 70.0$ [ksi]	strength coeff $C_1 = 1.00$	AISC 15 th Table 8-3
Number of weld line	$n = 2$ for double fillet		
Load angle coefficient	$C_2 = (1 + 0.5 \sin^{1.5} \theta)$	= 1.00	AISC 15 th Page 8-9
Fillet weld shear strength	$R_{n-w} = 0.6 (C_1 \times 70 \text{ ksi}) 0.707 w n C_2$	= 14.85 [kip/in]	AISC 15 th Eq 8-1
Base metal - beam web	thickness $t = 0.244$ [in]	tensile $F_u = 65.0$ [ksi]	
Base metal - beam web is in shear, <u>shear</u> rupture as per AISC 15 th Eq J4-4 is checked			AISC 15 th J2.4
Base metal shear rupture	$R_{n-b} = 0.6 F_u t$	= 9.52 [kip/in]	AISC 15 th Eq J4-4
Double fillet linear shear strength	$R_n = \min(R_{n-w}, R_{n-b})$	= 9.516 [kip/in]	AISC 15 th Eq 9-2
Resistance factor-LRFD	$\phi = 0.75$		AISC 15 th Eq 8-1
	$\phi R_n =$	= 7.137 [kip/in]	
Weld resistance required	$V_u =$	= 23.6 [kips]	
Fillet weld length - double fillet	$L =$	= 12.351 [in]	
Weld resistance provided	$\phi F_n = \phi R_n \times L$	= 88.1 [kips]	
	ratio = 0.27	> V_u	OK

Column Web Local Yielding		ratio = 78.2 / 296.4	= 0.26	PASS
Concentrated force on column	$P_u =$		= 78.2	[kips]
Column section	$d = 9.921$ [in]		$t_f = 0.531$	[in]
	$t_w = 0.315$ [in]		$k = 1.181$	[in]
	yield $F_y = 50.0$ [ksi]			
Length of bearing	$l_b =$ end plate length		= 12.913	[in]
Column web local yielding strength	$R_n = F_y t_w (5k + l_b)$		= 296.4	[kips] AISC 15 th Eq J10-2
Resistance factor-LRFD	$\phi = 1.00$			
	$\phi R_n =$		= 296.4	[kips]
	ratio = 0.26		> P_u	OK

Column Flange Local Bending		ratio = 78.2 / 79.3	= 0.99	PASS
Concentrated force from gusset	$P_u =$		= 78.2	[kips]
Column w section	$t_f = 0.531$ [in]	yield $F_y = 50.0$ [ksi]		
Column flange local bending strength	$R_n = 6.25 F_y t_f^2$		= 88.1	[kips] AISC 15 th Eq J10-1
Resistance factor-LRFD	$\phi = 0.90$			AISC 15 th J10.1
	$\phi R_n =$		= 79.3	[kips]
	ratio = 0.99		> P_u	OK